

# Permian CCS Center

Carbon Capture & Storage Technology  
UTILIZING CO<sub>2</sub> EOR INDUSTRY  
KNOWLEDGE

TEXAS ALLIANCE MEETING  
CORPUS CHRISTI

JULY 14, 2011

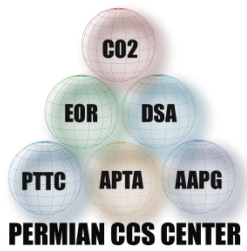
Robert D. Kiker

President

Applied Petroleum Technology Academy  
(APTA)

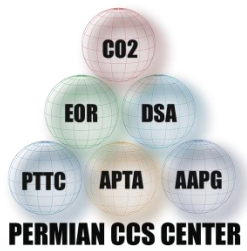
# Presentation Overview

- The Permian Basin Carbon Capture & Storage Training Center
- The Changing Face of CO<sub>2</sub> EOR
  - Introducing Residual Oil Zones (ROZs)
- CO<sub>2</sub> EOR & CCS Operations
  - Surface
  - Downhole
- CCS and CO<sub>2</sub> EOR Industry Overview
- The History and Current Status of CO<sub>2</sub> Flooding
- Existing CO<sub>2</sub> Markets
- An Exciting New Reservoir Development: ROZs



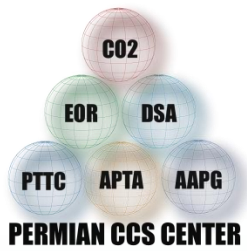
# PBCCS OUTLINE

- What is the Permian Basin Carbon Capture and Storage Training Center?
- Training Media
- Other CCS Training Centers
- Changing Focus
- Operations Workshop Highlights



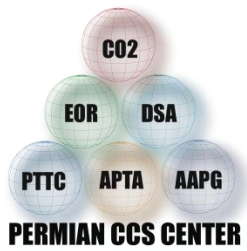
# About the Permian CCS Center

- World class training in carbon capture and storage (and EOR) for and by industry professionals, focusing on individuals in the Permian Basin but through online presence available to individuals throughout the U.S. and the world
- Stimulated by a grant for the National Energy Technology Laboratory of the DOE and the American Recovery and Reinvestment Act of 2009
- Efforts guided by an Industry Advisory Board



# Permian Basin CCS Approach

- By and For Industry – Industry organizations instructing industry professionals
- Targeted audience of wide range of energy professionals potentially involved in CCS: engineers, geoscientists, regulators, academia
- Its also about the money: for the individuals to advance, for PBCCS to become self-sustaining



# Three World Class Organizations



## Petroleum Technology Transfer Council

Tech Transfer, Workshops, Newsletter, Tech Alerts



## American Association of Petroleum Geologists

37,000 Members, Publications and Conferences

Distance Learning



## Applied Petroleum Technology Academy

CO<sub>2</sub> Course, CO<sub>2</sub> Conference



# Applied Petroleum Technology Academy

- The Applied Petroleum Technology Academy ("APTA") is a non-profit organization created to teach energy companies how to apply cost-effective technology in order to extend the lives of aging oil and gas fields around the world. APTA's mission statement is simple:

"To provide practical training of oilfield practices in a mature oilfield environment emphasizing cost savings with ample opportunity for field visitation."

- Headquartered in Midland, Texas - in the heart of the Permian Basin
  - APTA can provide access to hands-on practical training based on decades of CO<sub>2</sub> experience. Curricula can be customized to meet the specific needs of clients with respect to both their levels of experience and to the types of fields they are dealing with. APTA's curricula are designed to cover all aspects of petroleum production.



# Petroleum Technology Transfer Council

- PTTC provides a forum for technology transfer and learning
- The Petroleum Technology Transfer Council (PTTC) is a national not-for-profit organization led by an independent Board of Directors and managed by the American Association of Petroleum Geologists. PTTC was established to provide a forum for transfer of technology and best-practices within the producer community. Local Producer Advisory Groups ensure that PTTC activities in a particular region address the technology needs of producers in that area.
- PTTC is a partnership to connect independents with the technology and knowledge to safely and responsibly develop the nation's CCS and oil and gas resources. As such, it is an important part of America's energy solution





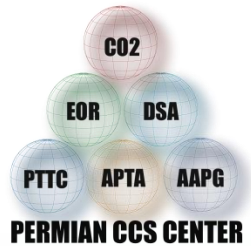
# American Association of Petroleum Geologists

- Founded in 1917, the American Association of Petroleum Geologists is currently the world's largest professional geological society.
- The membership of AAPG includes geologists, geophysicists, CEOs, managers, consultants, students and academicians. The purpose of the organization is to foster scientific research, advance the science of geology, promote technology and inspire high professional conduct.



# Major Elements of Permian Basin CCS

- Week-Long Short Course (APTA) – Industry Professionals instructing Industry Professionals
- Series of One-Day Workshops and Webinars (PTTC)
- E-Certificate (AAPG) and free Open Courseware
- Augmented by website - [www.permianbasinccs.org](http://www.permianbasinccs.org), Newsletter, e-alert



[www.permianbasinccs.org](http://www.permianbasinccs.org)

# CARBON CAPTURE & STORAGE TECHNOLOGY

"World Class CCS Training for & by Industry Professionals"

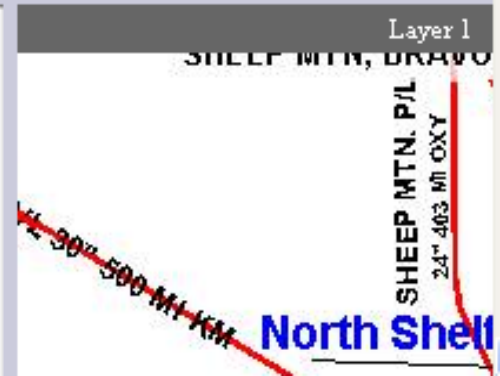
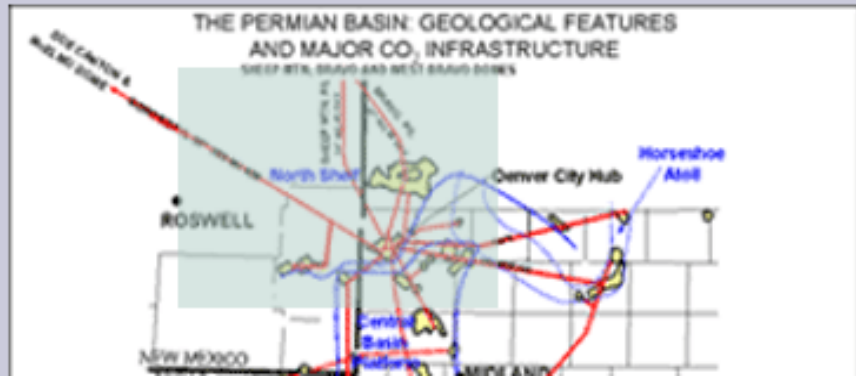
*Imparting the needed skill sets to realize CCS opportunities*

Developed & Delivered by PTTC, APTA & AAPG with Grant Funding from the American Recovery and Reinvestment Act of 2009 through DOE



- Elements of the Program ▶
- Calendar of CCS Events
- Newsletter/Tech Alerts
- CCS News of Interest ▶
- Other DOE Regional CCS Training Programs
- DOE's regional Carbon Sequestration Partnerships

## CCS-related layer maps of Permian Basin





**Carbon Capture and Storage Technology**

# Catch & STORE

*World Class CCS Training for and by Industry Professionals*

*pttc.org aptapb.org aapg.org permianbasinccs.org VOLUME 1, NUMBER 2 AUGUST 2010*

## RESIDUAL OIL ZONES

BY STEVE MELZER

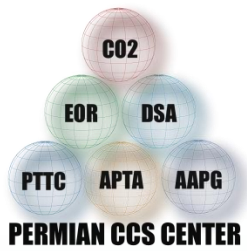
**O**ur first issue described pervasively dolomitized intervals (PDI) in the Permian Basin (PB). PDIs stem from a slow lateral invasion of water from outcrops on the western side of the PB that pervasively altered the limestone to dolomite resulting in a laterally continuous, moderately porous and permeable zone that provides a large potential

## What does a Residual Oil Zone (ROZ) look like?

BY BOB TRENTHAM, UTPB/CEED

**R**esearch is documenting the evidence for and characteristics of ROZs below the major San Andres reservoirs in the Permian Basin (PB). There is significant anecdotal evidence for the presence of ROZs from exploration wells in "goat pasture" both adjacent to, and at distance

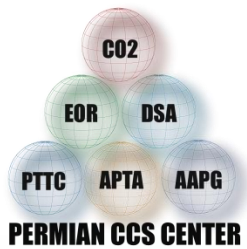
Characteristics. Rock properties include: the presence of sulfur crystals associated with gypsum in the swept interval (ROZ) of carbonate reservoirs; evaporites that are dissolved in the ROZ or altered in the lower part of the main pay; sample shows of oil and/or gas (odor, cut, fluorescence in samples, and mud logs); porosity (late-



# Permian CCS Workshops

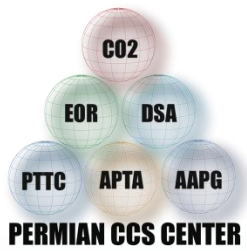
Extended Length Workshop (4 ½ days) contains most of the aggregate material found in the 1 day workshop listed below

- Overview of the Elements of CCS – CCS (and CO<sub>2</sub> Flooding in the Permian Basin)
- Site Selection and Operations – The Reservoir – Characterization, Modeling and Monitoring
- CO<sub>2</sub> Flood Operations & Surface Facilities – CO<sub>2</sub> Sources and Capture Technology
- Business of CO<sub>2</sub> Flooding and Moving Forward with CCS



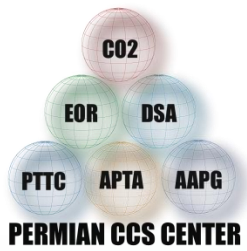
## Webinars – Slides and Voice

- The Promise and Performance of Next Generation CO<sub>2</sub>-EOR by Advanced Resources International with VelloKuuskraa and Michael Godec
- CCS (and CO<sub>2</sub> Flooding) in the Permian Basin – An Overview of the Science and the Training Program with Steve Melzer and Dwight Rychel
- CCS in the Permian Basin, The Reservoir – Characterization, Modeling and Monitoring with Steve Melzer and Bob Trentham



# Free Open Courseware - AAPG

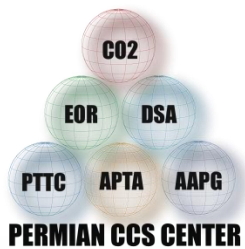
- Carbon Capture and Sequestration: An Introduction
- Geological Models in CO<sub>2</sub> Separation
- CO<sub>2</sub> Supply, Demand: Legal and Regulatory Issues
- CO<sub>2</sub> Separation, Compression, Transportation and Marketing



# Permian CCS e-Cert Program

- Online program
- Proceed at your own pace
- Certification after demonstrated learning
- Similar topics as short courses
- Structure the same as recent AAPG Solar Energy Program





# Other CCS Training Organizations

Midwest Geological Sequestration Consortium – Sequestration Training and Education Center – MGSC-STTC (<http://sequestration.org/step/index.html>) by Illinois State Geological Survey.

Carbon Capture and Storage Training (CCST) Northwest – Carbon Tech Alliance ([www.carbontechalliance.org](http://www.carbontechalliance.org)) by Environmental Outreach and Stewardship Alliance.

Southwestern United States CO<sub>2</sub> Sequestration Training Center – CO2TC (New Mexico Institute of Mining and Technology)  
[www.southwestcarbonpartnership.org/default.aspx](http://www.southwestcarbonpartnership.org/default.aspx).

Southeast Regional CO<sub>2</sub> Sequestration Technology Training Program – SECARB-Ed ([www.sseb.org/secarb-ed.php](http://www.sseb.org/secarb-ed.php)) by Southern States Energy Board ([www.sseb.org](http://www.sseb.org)).

Sequestration Training, Outreach, Research & Education – STORE ([www.storeco2now.com](http://www.storeco2now.com)) by University of Texas at Austin..

Wyoming CCS Technology Institute – WCTI (<http://wcti.uwyo.edu>) by University of Wyoming.



# Permian Basin CCS Training Center

## What Has Worked

- Highly Qualified and Responsive Advisory Board
- Newsletter and e-Alert Informative, hundreds of readers
- Broad Encompassing Curriculum
- Structure in place for first two short Courses and Webinars



# Permian Basin CCS Training Center

## Challenges

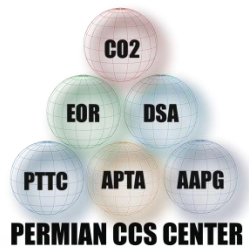
- Cost of Capture Projects, State of Capture Technology, and Slow-to-Move Incentives have Combined to “Sideline” Interested Parties Resulting in few Large Scale Field Trials
- Targeted Oil and Gas Professionals in Permian Basin have excellent skill sets in place for storage/sequestration via CO<sub>2</sub> EOR but little interest in geological storage in saline formations
- Industry interest in first group of workshops and webinars was minimal



# Permian Basin CCS Training Center

## Where We Are Today

- Have broadened targeted audience to include regulators, environmentalists, scientists, electric generating industry and other CCS stakeholders
- Slowed the pace of delivery somewhat until the audience is motivated and some incentive legislation emerges
- Currently focussing more on electronic delivery, versus the local workshops



# Operations Workshop Topics

- CO<sub>2</sub> Flood Operations
- Wellsite Surface Equipment
- Downhole Design and Considerations
- Operational Features Peculiar to CO<sub>2</sub> Injection Projects
- Examples of Operator Differences
- Review of Anthropogenic Sources and Existing and Future Capture Technologies
- Dehydration Processes
- Compression Facilities
- Sulfur Removal
- Recycle Plants

# The Changing Face of CO<sub>2</sub> EOR

- Environmental Concerns are Increasingly Demanding Capture of Greenhouse Gases (Now...what to do with them, especially CO<sub>2</sub>?)
- Disposing of CO<sub>2</sub> Pretty Much 'Dead-on-Arrival'
  - New Age Oil Pricing is Changing Economics of CO<sub>2</sub> EOR
- Awareness of New EOR Targets\* is Changing the View of EOR as a small Niche Industry

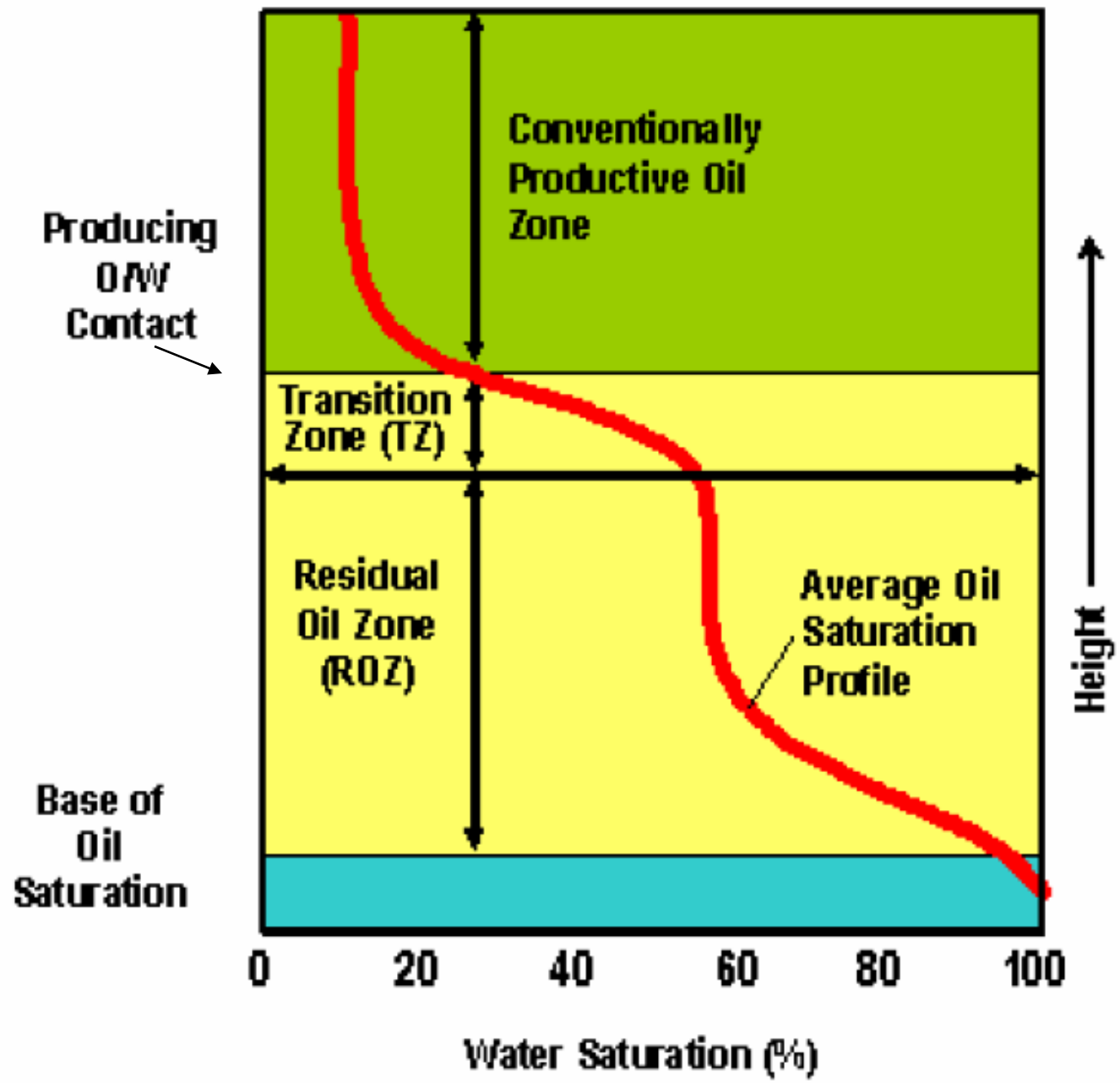
\* Residual Oil Zones as Nature's Waterfloods

# ROZ (Residual Oil Zone) Developments

There will be some slides to report a new development that the Permian Basin CO<sub>2</sub> APTA group, which is active in the CCS/CO<sub>2</sub>, has been actively involved in. This economic exploitation of the ROZ zones is dramatically amplifying the need for more anthropogenic CO<sub>2</sub> sources.

This will be covered later, but further information on the research and actual demonstration work that is going on in the ROZ zones is available at the website <http://www.residualoilzones.com>

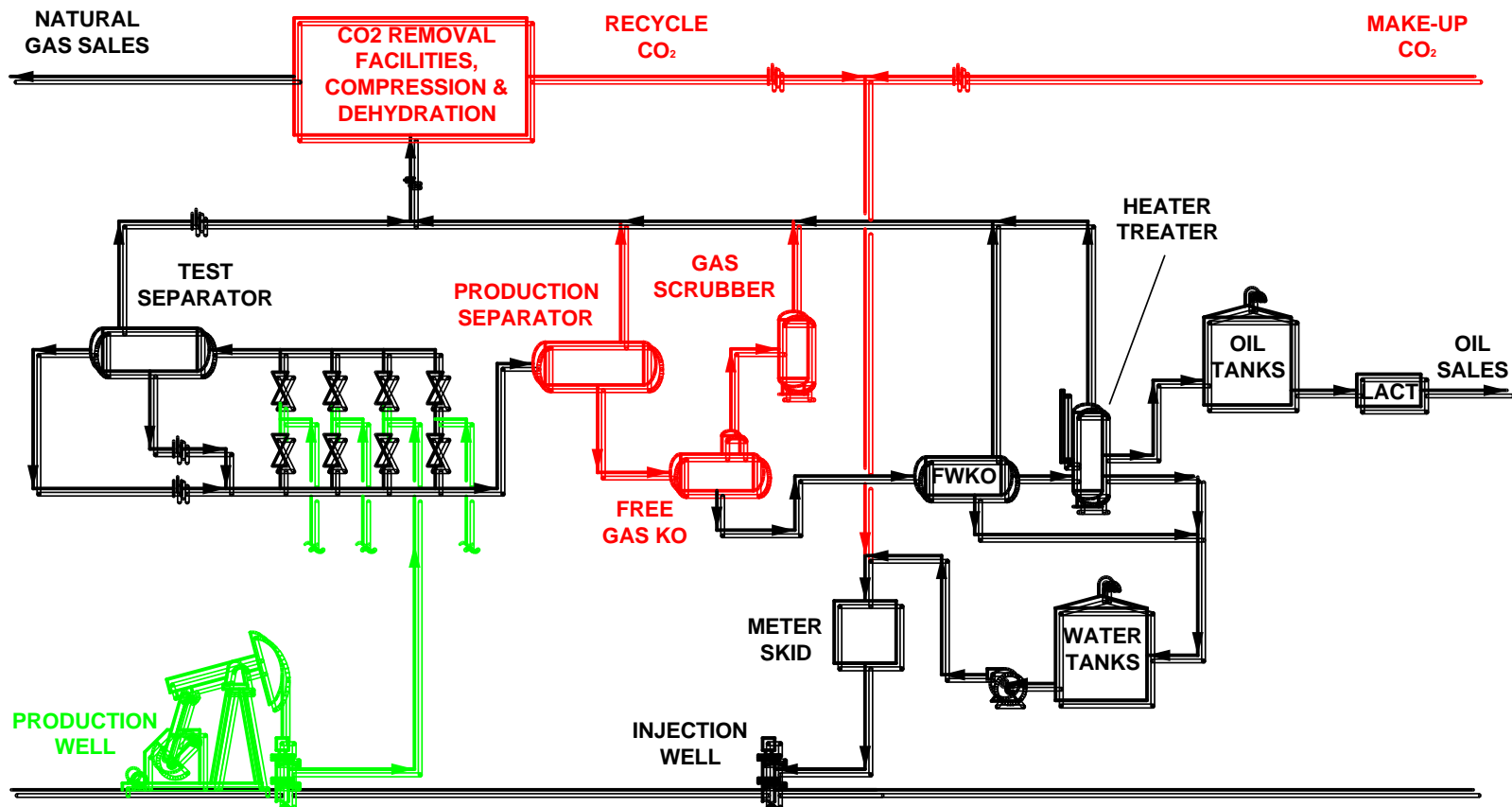
Published  
Seminole Field Water  
Saturation Profile.

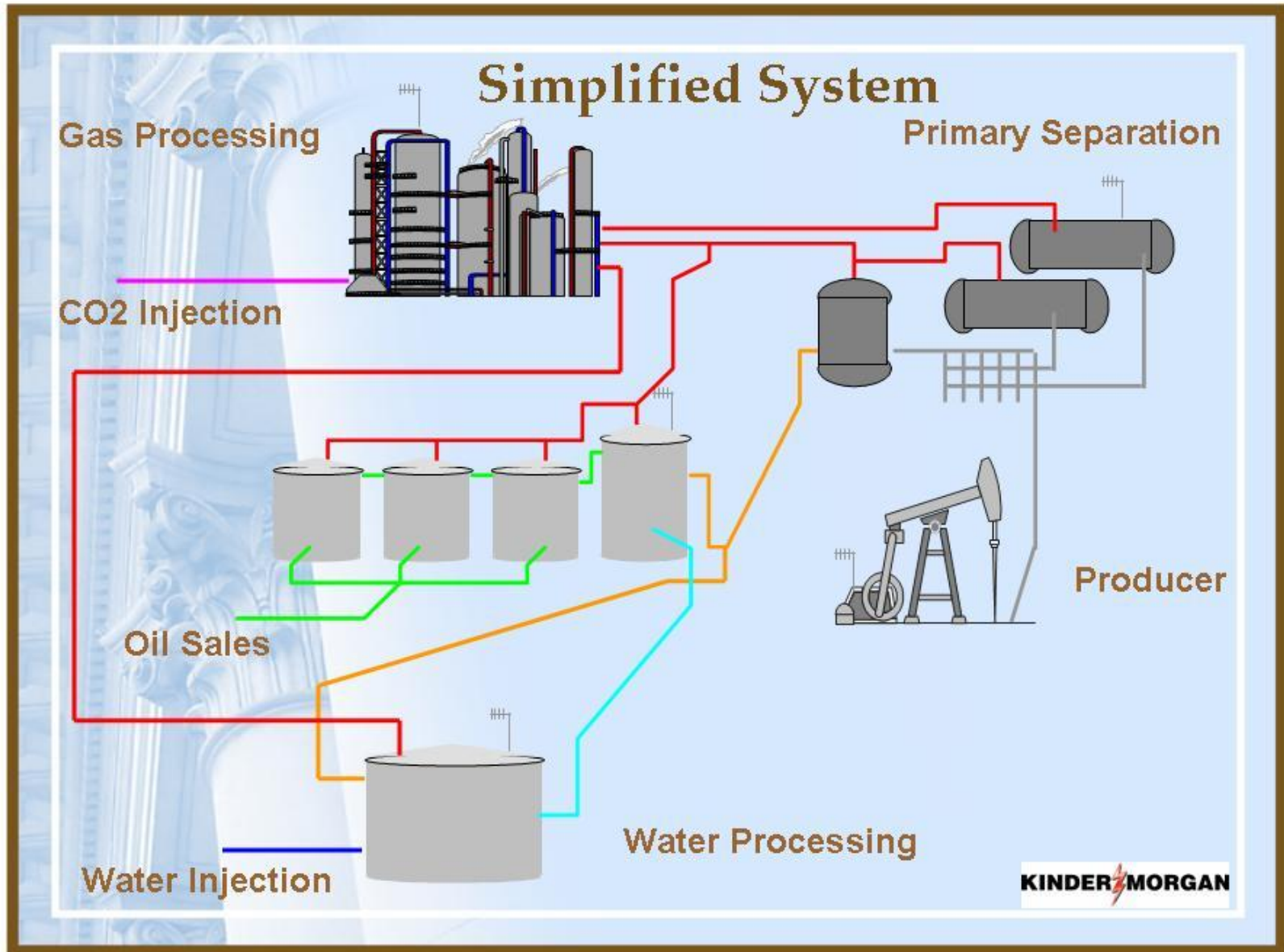




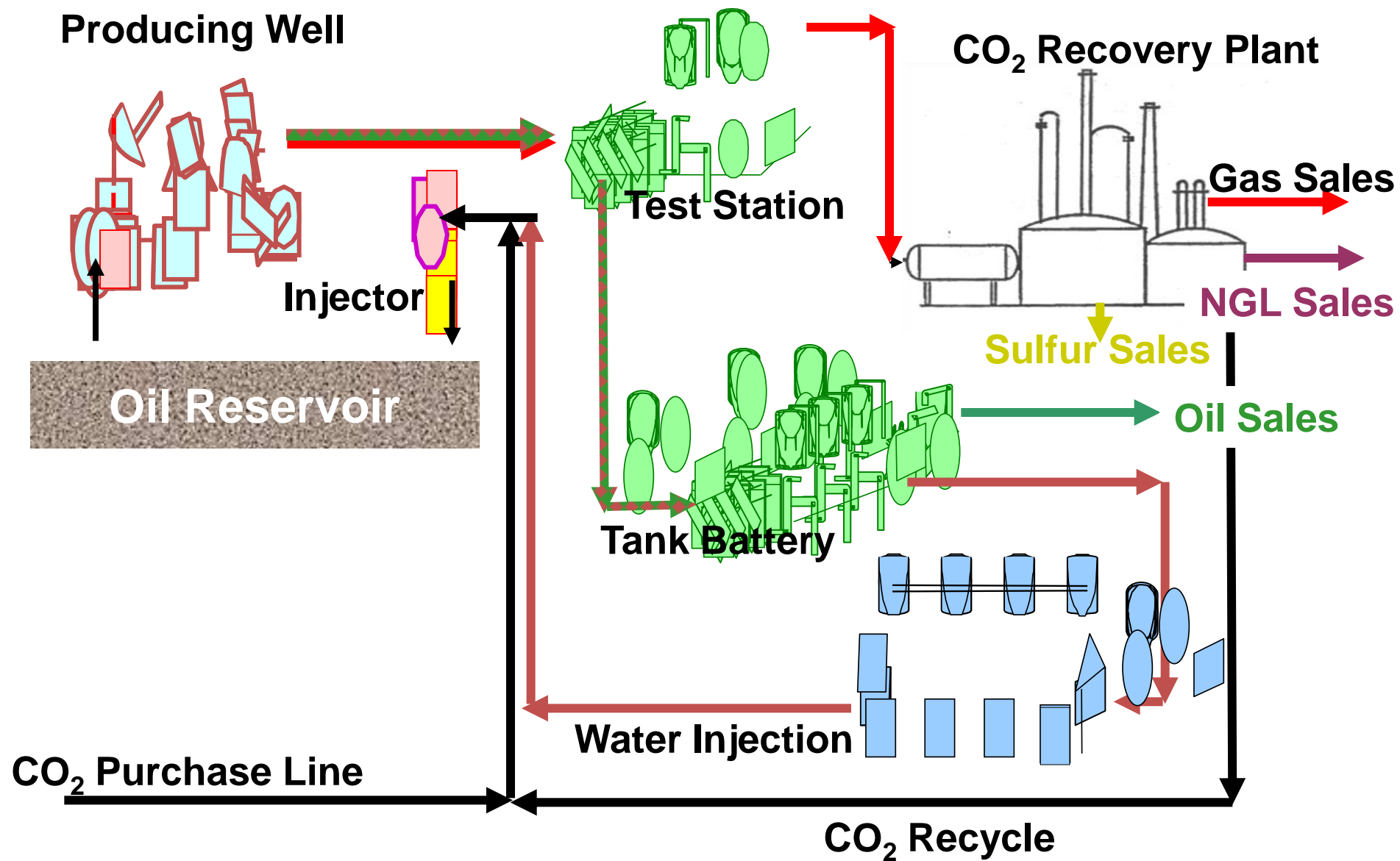
# CO<sub>2</sub> EOR & CCS OPERATIONS

# Typical CO<sub>2</sub> / Waterflood Operation

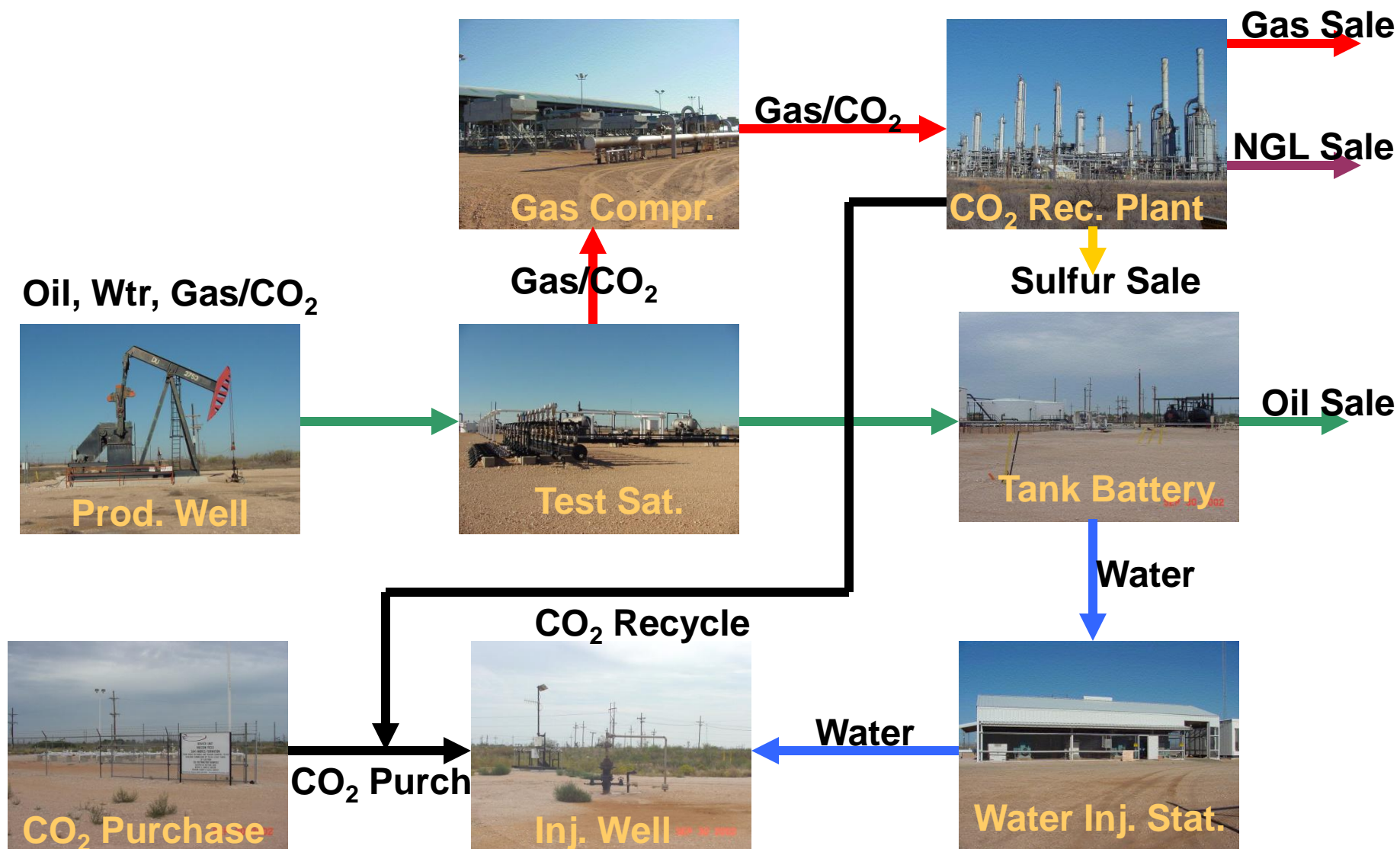




# Field Flow Diagram



# Field Flow Diagram



# Surface Equipment

## Design Considerations

### Production Equipment/Vessels

Headers

Separators-2 & 3 phase

FWKO

FGKO

Tanks

Oil & Water

Vapor Recovery

### Water Injection Equipment

# Production Equipment - Vessels

- Production Separator
  - 2-phase
  - Eliminates large gas volumes at test site
  - Disperses slugs and surges
- Free Gas Knock Out
  - 2-phase
  - Eliminates large gas volumes
  - Regulates fluid delivery to FWKO



# Production Equipment - Vessels

- Free Water Knock Out
  - 2-phase (fluid packed), or
  - 3-phase
- Heater-Treater
  - 3-phase
  - Vertical or horizontal
  - Oil/water separation
- Gas Scrubber
  - 2-phase
  - Separates carry over fluids





# Production Equipment - Vessels

- Design Considerations
  - Operating pressure
  - Operating temperature
  - Production flow rates throughout life of project
- Materials
  - Internally coated carbon steel



# Production Equipment - Tanks

- Working Tank
- LACT Tanks
  - Circulation system
  - Agitators (mixers)
- Design Considerations
  - Daily production rates
  - Operator response time
- Materials
  - Carbon steel
  - Partial internal coating



# Production Equipment - Vapor Recovery

- Vapor Recovery System
  - Capture near atmospheric vapor from tanks
  - Often required by regulation
- LP Compression System
  - Capture low pressure and flash gas from process streams
  - Recycles gas to re-injection compressors



# Production Equipment - Vapor Recovery (2)

- Design Considerations
  - Gas volumes
  - Oxygen
  - Regulatory compliance
- Materials
  - Vessels: CS hot side / SS cold side
  - Piping & Valves: CS hot side / SS cold side



# Production Equipment - Flare

- Flare System
  - Emergency use only
  - Residue/supply gas assisted
  - Auto ignite
- Design Considerations
  - Supply gas availability
  - Regulatory compliance

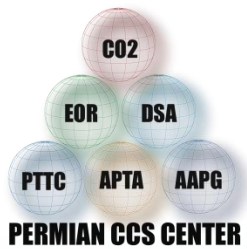


# Downhole Design Considerations

Tubulars- Both Production and Injection Wellbores

Metallurgy for Pumps and Packers

Artificial Lift



# CO<sub>2</sub> Operations Features/ Operator Differences

Review operational feature differences and similarities in regard to production practices including artificial lift.

Review operational differences in the handling of the produced gas stream for the flood injection.

# Surface Facilities Options

- ReInjection of associated gas produced (Often Referred to as Blood, Guts, and Feathers {BGF})
  - Compression and usually dehydration
- ReInjection of associated gas stream coupled with  $C_4+$  extraction for sales
  - Compression, dehydration, rough hydrocarbon cut,  $CO_2$  removal
- Processing of the associated gas stream into  $C_2+$  for sales and  $CO_2$  for reInjection
  - Compression, dehydration, hydrocarbon recovery (distillation,  $CO_2$  membranes, etc.)



# Gas Plant Processing

Dehydration/Compression

Sulfur Removal/Recycle Plants

# Gas Handling - Dehydration

- Purpose of dehydration is to eliminate potential corrosion caused by the presence of free water and  $\text{CO}_2$
- Use TEG to decrease water content in gas stream to 25 lb/MMscf or less



# Gas Handling - Dehydration

- Design Considerations
  - Is dehydration necessary?
  - Wet CO<sub>2</sub> flow rates
  - Operating pressure
  - Operating temperature
- Materials
  - Contactor: Stainless steel
  - Regeneration Skid: Carbon steel and stainless steel



# Gas Handling - Compression

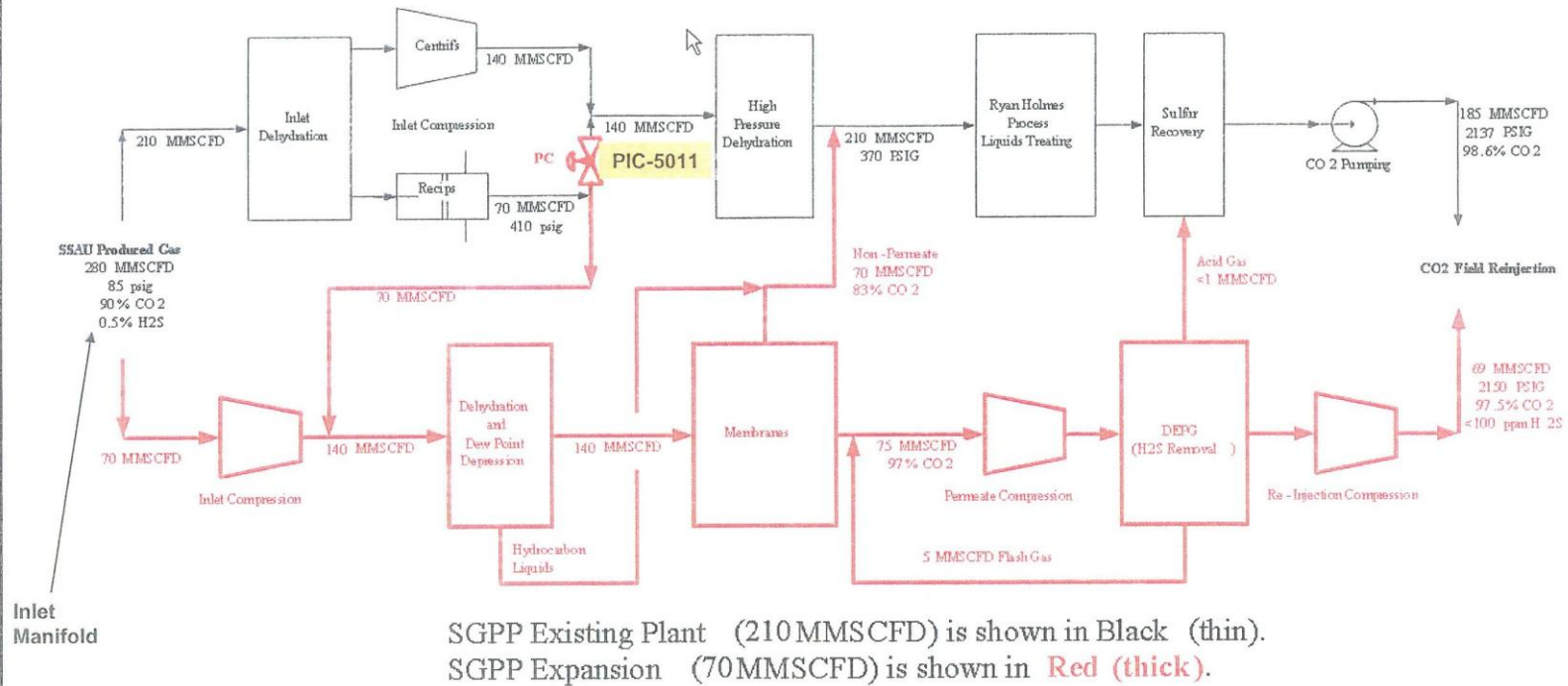
- CO<sub>2</sub> compression differs significantly from natural gas compression
  - Materials
  - Compressor Speed
  - Drivers
  - Cooler Design



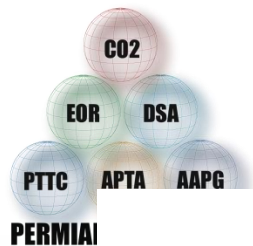


# Hess Seminole Plant Expansion Schematic

## ROZ SGPP Expansion to 280 MMSCFD



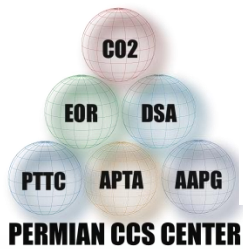
The nominal capacity of the ROZ expansion is 70 MMSCFD inlet gas, though design allowances and equipment margins should result in a throughput capacity of 75 to 80 MMSCFD (Dehydration through Membrane Separation is ~2 times to incorporate the SGPP gas). ROZ is designed to run on the common SGPP inlet system, analogous to trains 1-3. A new 30" inlet header around the NW corner of SGPP connects the new ROZ inlet to the existing inlet laterals and manifold. The three fixed-speed ROZ centrifugal compressors work in series, and are designed to run in complement with each other. Inlet Gas fluctuations will be absorbed by the existing SGPP I/T compressors and pressure control valves (PV-9301 and PV-5547). The throughput of ROZ is controlled primarily by the flow-control valves on the inlets to the membrane skids (FV-03141A/B). During normal operation, it is expected that these valves will have local set-points higher than attainable, in order to maximize throughput. Variations between the ROZ Inlet and Permeate Compressors are controlled by the pressure control valves on the SGPP inlet compression discharge header (PV-5011-1/2), allowing excess inlet gas from the Reciprocating compressors to revert to the High Pressure TEG Dehydration.



# *CCS and CO<sub>2</sub> EOR* Industry Overview

Steve Melzer

*Melzer CO<sub>2</sub> Consulting*



# CO<sub>2</sub> EOR and Carbon Capture & Storage

## *The Common, Simplified Components*

- Capture, Process and Transport the CO<sub>2</sub>
- Inject the CO<sub>2</sub>
- Monitor the Movement (and Fate\*)
- Produce a Portion of it Back at the Surface  
(and sell the “products and by-products”)



\* EOR has generally not been worried with the permanence or “fate” of the CO<sub>2</sub>





# CO<sub>2</sub> Capture Technologies

## Pre-Combustion

IGCC – FutureGen

Membranes

Oxy-Combustion and Chemical Looping

Pure Oxygen vs. Air in Boiler

## Post Combustion

Adsorption

Solvent

Integrated Environmental Control Model – [WWW.iecm-online.com](http://WWW.iecm-online.com)

Discuss and Evaluate all CO<sub>2</sub> Capture Processes

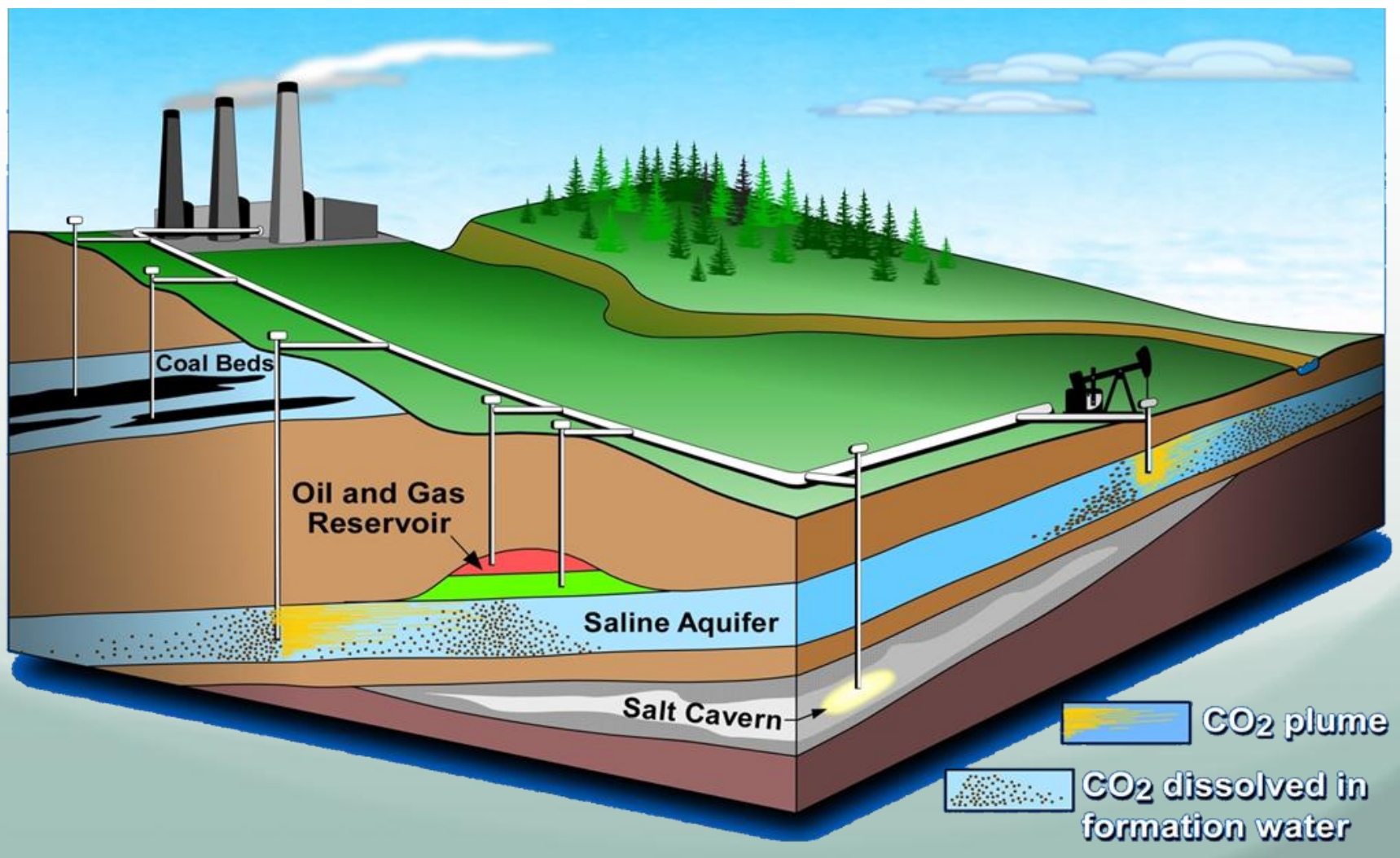
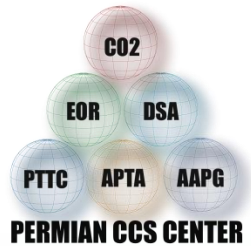


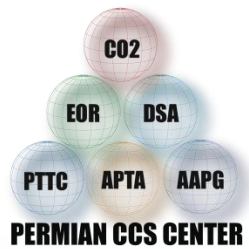
# CO<sub>2</sub> Capture Technologies

## Post Combustion Capture

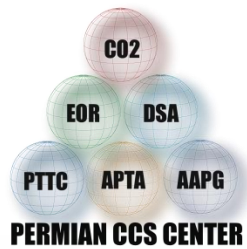
- Adsorption
  - Physical – Zeolites, Carbon
  - Chemical
- Solvents
  - Chilled – ammonia, many others
  - Not Chilled – amine based
- Enzyme based capture – CO<sub>2</sub> Solutions claims enzyme based technology reduces size of CO<sub>2</sub> adsorber columns by 90% vs MDEA (low energy solvent)
- Other – Membranes, Ionic Liquids, Oligomers
- Very energy intensive, up to 35% parasitic load – large footprint

# The Various Means of CCS





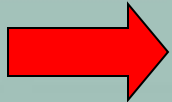
So We Begin with **CO<sub>2</sub> EOR**  
and What that Technology and  
Experience Brings to the Table

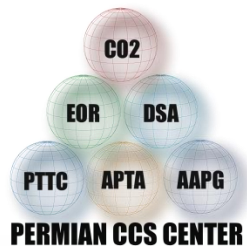


## CO<sub>2</sub> EOR IS ONE OF SEVERAL COMMERCIALY PROVEN EOR METHODS

Four Methods Provided Field Demonstrated Economic Viability in \$20/bbl Price Range

- 1) Miscible Natural Gas Flooding (Canada)  
No Market for NG – Where Market Exists, it is Sold
- 2) Steam Flooding (e.g., San Joaquin Valley, Venezuela, Indonesia)  
High Cost of NG for Generating Steam
- 3) Nitrogen (Scattered Application)
- 4) CO<sub>2</sub> Flooding (e.g., Permian Basin)  
Availability of Nearby CO<sub>2</sub>

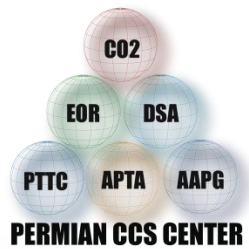




## A QUICK COMMENT ABOUT CO<sub>2</sub> EOR AND ITS DUAL ROLE

“WITH THE COMING PROLIFERATION OF INDUSTRIAL (ANTHROPOGENIC) CO<sub>2</sub> SOURCES – CO<sub>2</sub> EOR CAN PLAY ITS HISTORICAL ROLE OF INCREMENTAL PRODUCTION BUT ALSO PROVIDING VALUE BY SEQUESTERING CO<sub>2</sub> FROM INDUSTRIAL SOURCES”

This is becoming more widely recognized today for a variety of reasons, we will come back to this point again



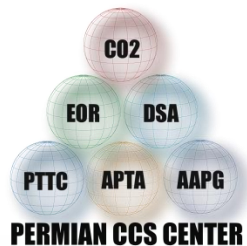
# The History and Current Status of CO<sub>2</sub> Flooding



# WORLDWIDE (WW) CO<sub>2</sub> FLOODING

- First Large-scale Demonstrations in Early 70's
- Since Then, Projects Implemented in a Number of Countries
  - Hungary, Turkey, Trinidad, France, Russia as well as in Canada and the U.S.
  - U.S. has dominated last decade of growth but with Canada now entering a new expansion phase
  - New Floods in Croatia
  - Other Countries are under study now (e.g., Denmark, UK, Norway, UAE, Indonesia, Thailand, Abu Dhabi, Saudi Arabia)
- Through all, CO<sub>2</sub> Flooding has had Steady Growth Through the Present Day





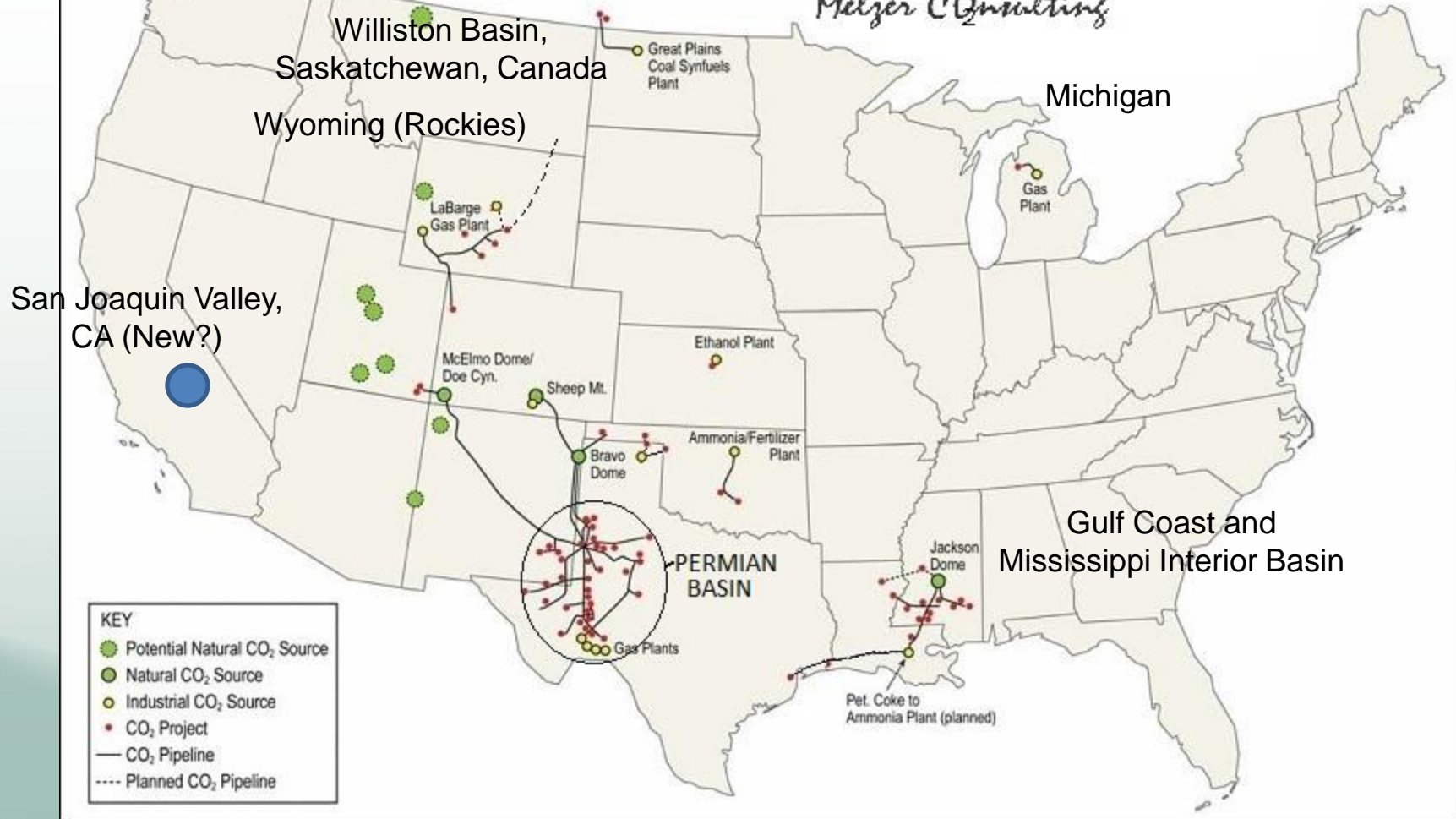
# Some Handy Conversions

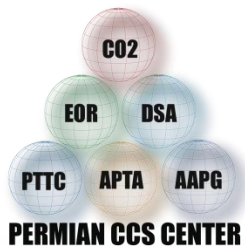
- 50 million cubic feet per day (mmcfpd) is roughly equal to 1 million tons per year (slightly less than 1 for metric tons {mt} and slightly more for english tons {ton})
- 17.5 mcf ~ 1 ton
- 19.25 mcf ~ 1 mt (tonne)
- For quick calculations (i.e., rule of thumb) we often use 3 oil bbls per mt

# North American CO<sub>2</sub> Sources and EOR Areas

## Active U.S. CO<sub>2</sub> Pipeline and Injection Site Infrastructure

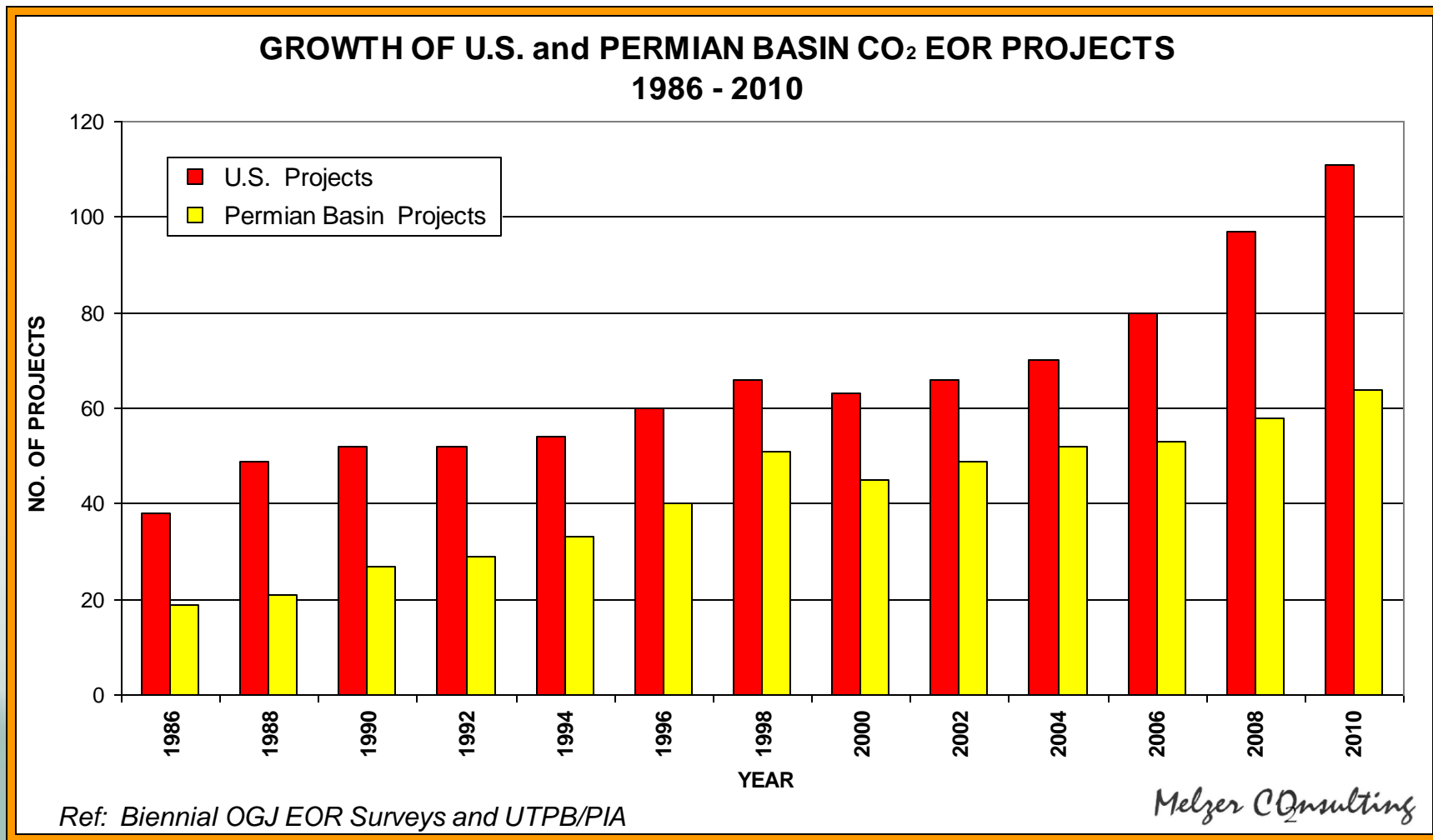
*Melzer CO<sub>2</sub> Consulting*

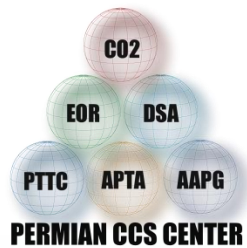




# BACKGROUND

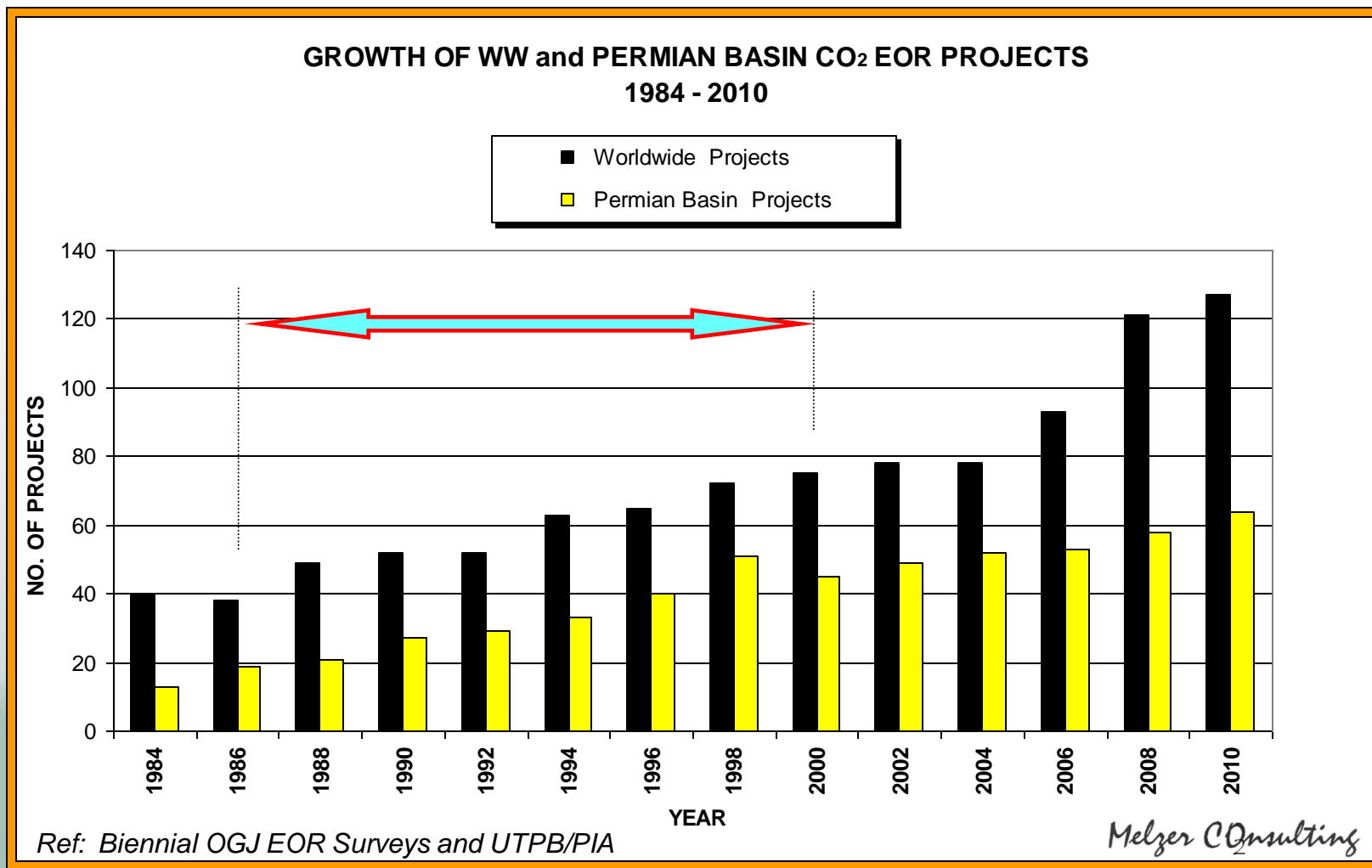
## (OF CO<sub>2</sub> EOR PROJECT GROWTH\*)

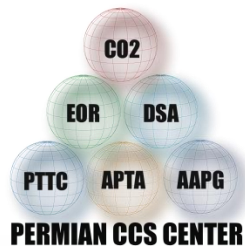




# BACKGROUND

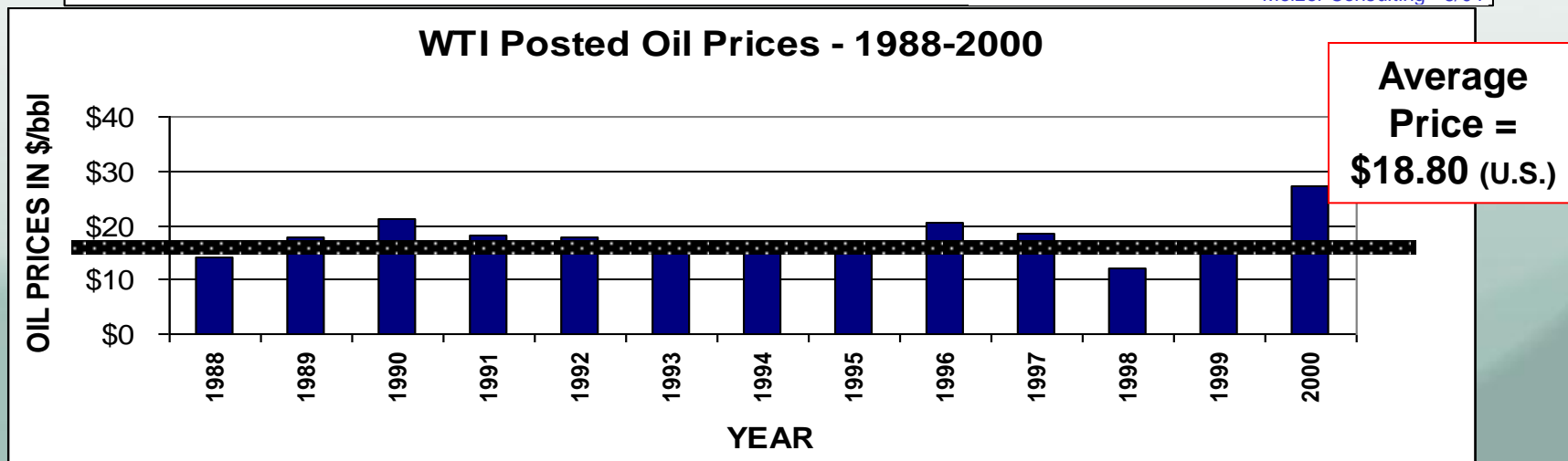
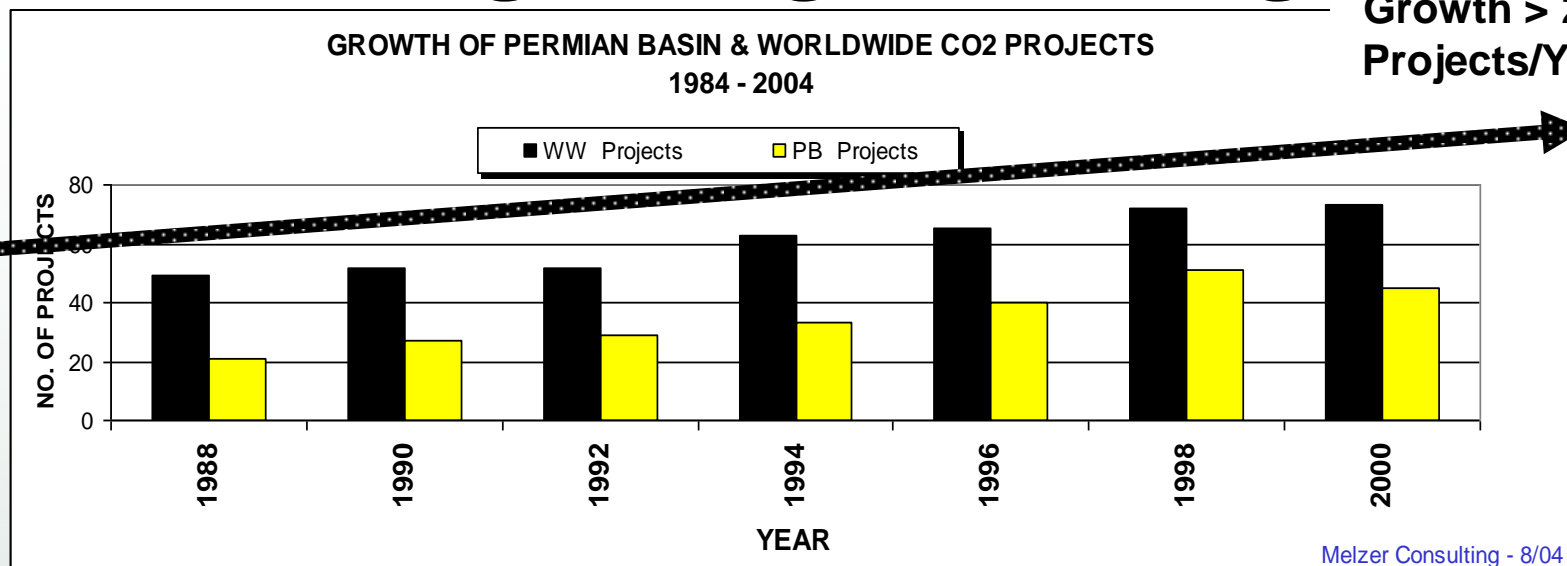
## (OF CO<sub>2</sub> EOR PROJECT GROWTH\*)

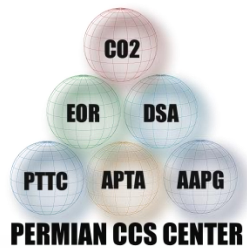




# .....and Growth Even with Languishing Oil Pricing

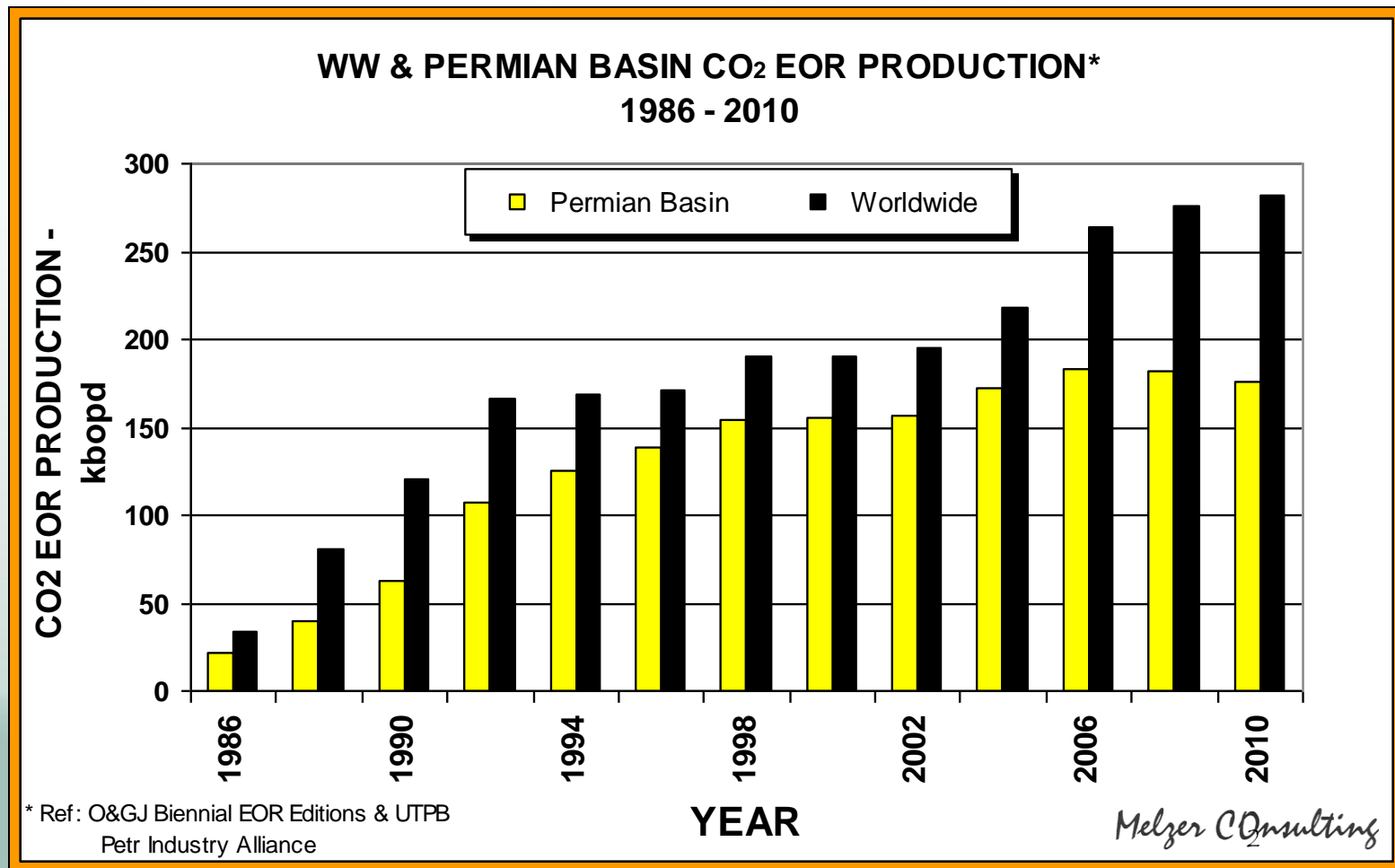
Average  
Growth > 2  
Projects/Yr





# BACKGROUND

## (OF CO<sub>2</sub> EOR PRODUCTION GROWTH\*)





# COMPONENTS: SURFACE INFRASTRUCTURE

Common  
to all CO<sub>2</sub>  
Projects

- CO<sub>2</sub> Sources
- CO<sub>2</sub> Capture
- CO<sub>2</sub> Pipelines
- Custody and Allocation Meters
- CO<sub>2</sub> Distribution Lines

CO<sub>2</sub> EOR  
And CCS  
Projects with  
Produced  
Fluids

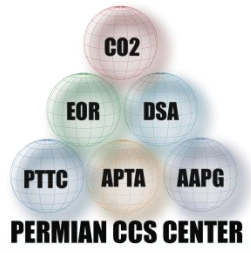
- Produced Fluids Gathering Lines
- Produced Gas Processing (Dehy, HC Gas and/or Liquids Removal?)
- CO<sub>2</sub> Compression
- Wellheads and Skids (Continuous, WAG, Co-injection?)
- Manifolds for Well Testing
- Water Handling (Disposal, Make-up)



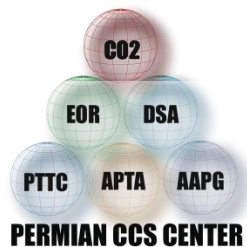
# Existing CO<sub>2</sub> Markets

*Steve Melzer*

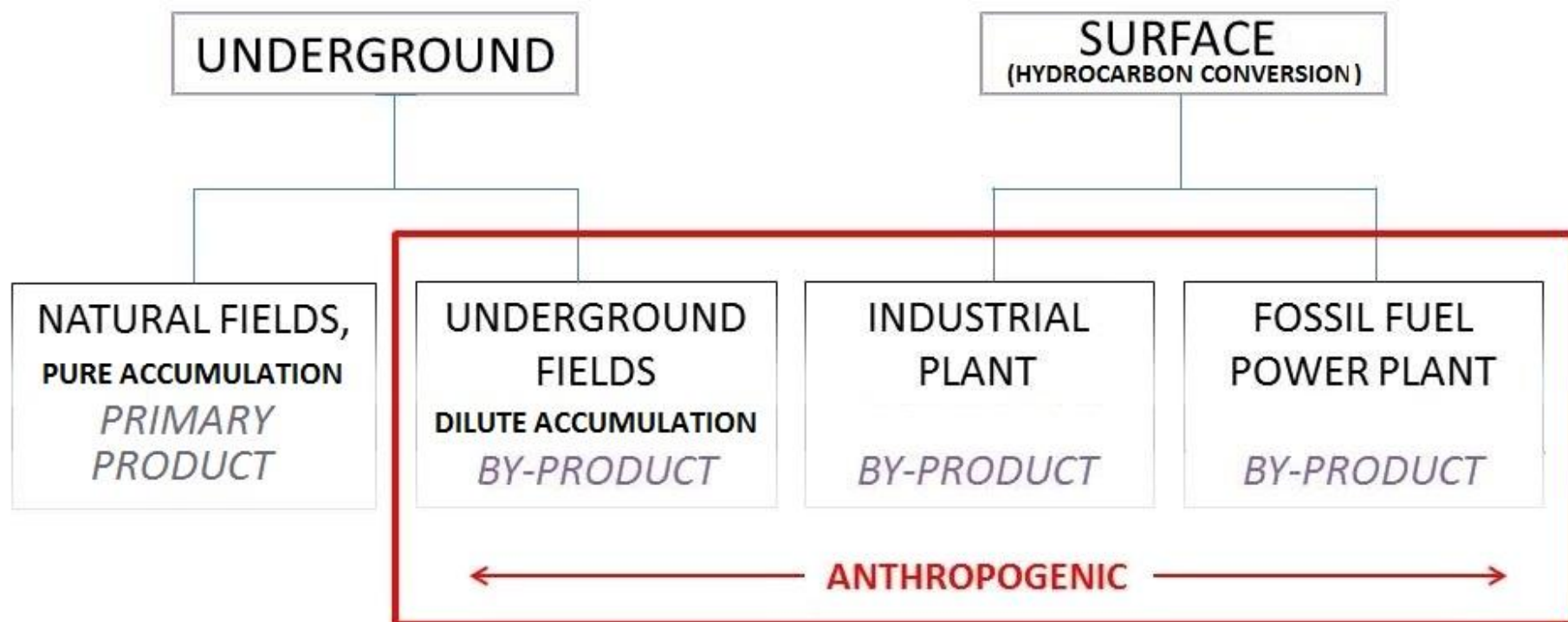


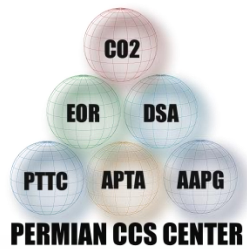


# CO<sub>2</sub> SUPPLY



# SOURCES OF CO<sub>2</sub> SUPPLY





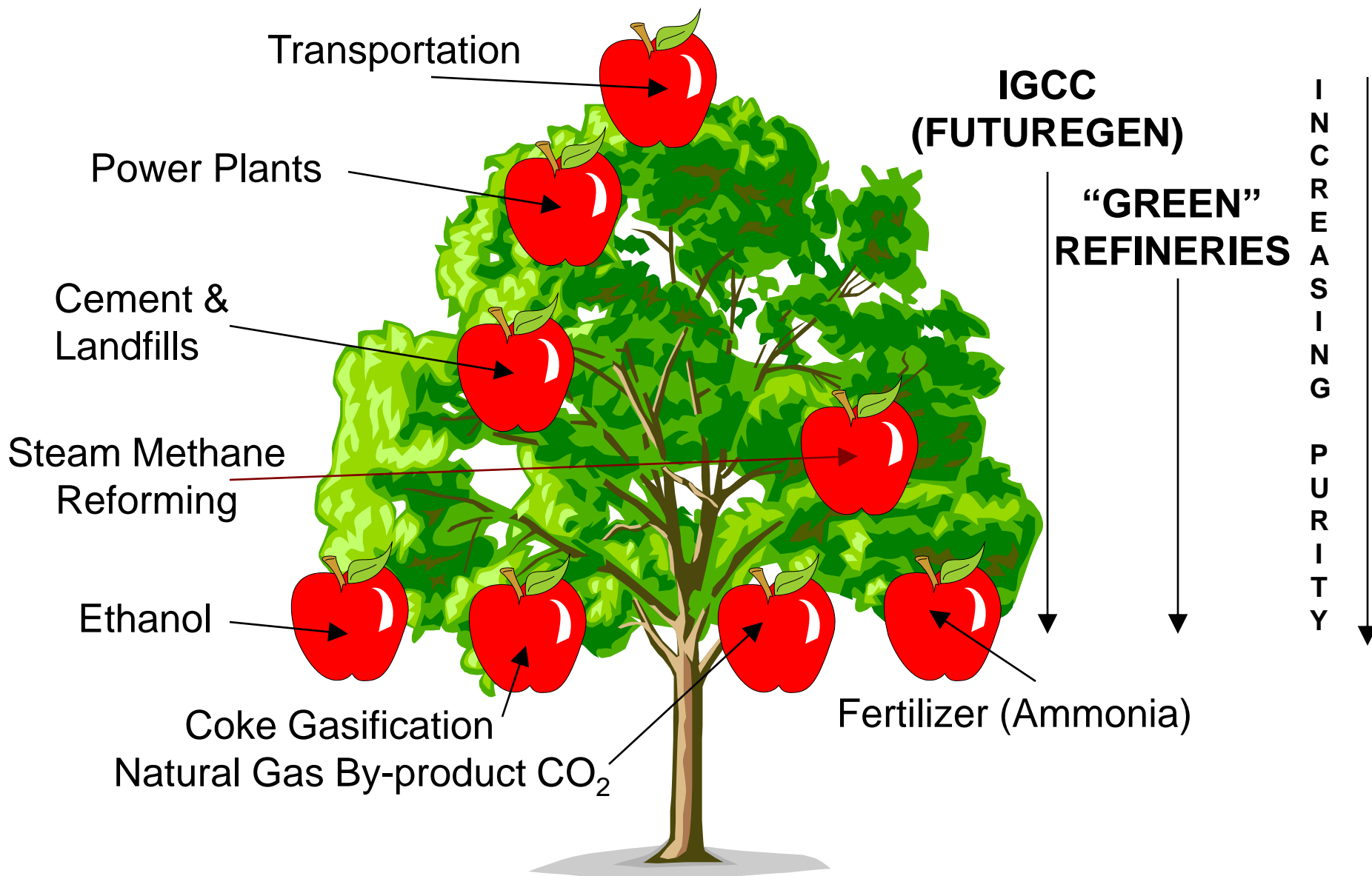
# NATURAL vs. ANTHROPOGENIC CO<sub>2</sub>

- NATURAL, PURE
  - Jackson Dome
  - Bravo Dome
  - 4 Corners Area (McElmo + Doe Canyon)

---
- INDUSTRIAL + NATURAL, DILUTE
  - SandRidge/Oxy Century Plant Project (PB)
  - Next Phase @ Shute Creek
  - Others in Wyoming (Lost Cabin, Riley Ridge, etc.)
  - Denbury Activity in Gulf Coast Region
  - St. Johns He Project

---
- Fossil Fuel Power
  - Pet Coke and Coal Gasification
  - Post Combustion Power Generation Emissions

# Industrial CO<sub>2</sub> Sources



**"THE CO<sub>2</sub> SOURCE FRUIT TREE"**

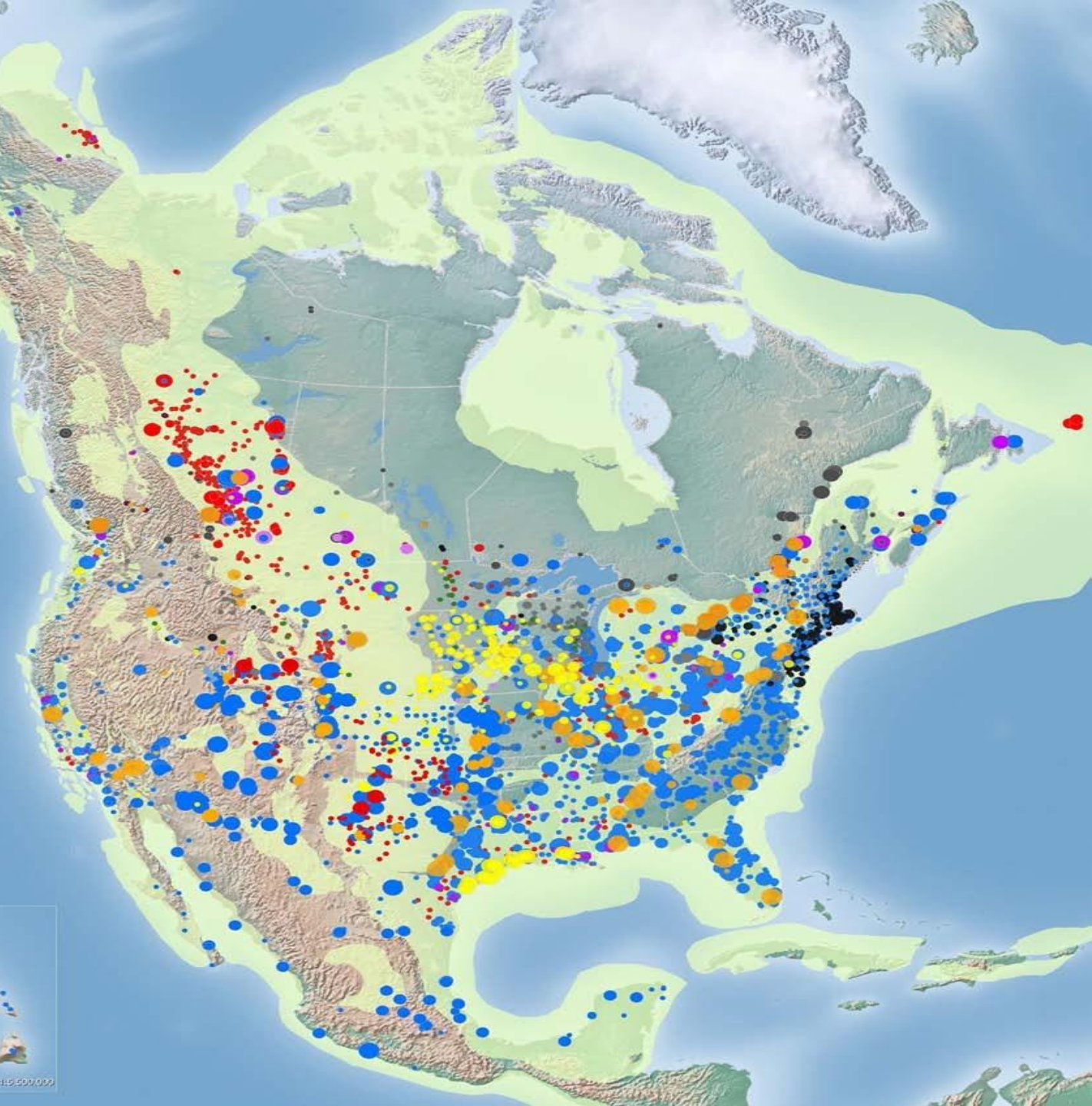
# North American CO<sub>2</sub> Stationary Sources with Geologic Basins

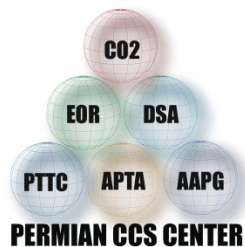
- CO<sub>2</sub> Sources**
- Agricultural Processing
  - Cement Plants
  - Electricity Generation
  - Ethanol Plants
  - Fertilizer
  - Industrial
  - Petroleum and Natural Gas Processing
  - Refineries/Chemical
  - Unclassified
- Yearly CO<sub>2</sub> Release (Metric Tons)**
- 0 - 250,000
  - 250,001 - 500,000
  - 500,001 - 750,000
  - 750,001 - 10,000,000
  - 10,000,001 - 18,000,000
- Geologic Basins**



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# Industrial Sources of CO<sub>2</sub>

Source	Flue Gas % CO <sub>2</sub>	CO <sub>2</sub> Capture/yr (MM tons)	CO <sub>2</sub> MMSCF/D
• Coal Power Plant <sup>1</sup>	13.3	4.6	222
• Natural Gas Turbine <sup>2</sup>	4.0	1.5	72
• Cement Plant <sup>3</sup>	14-33	1.2	56
• Steel Mill <sup>4</sup>	15-20	3.85	184
• Ammonia Plant <sup>5</sup>	98+	0.62	30
• Hydrogen Plant <sup>6</sup>	95+	0.50	24
• Ethylene Oxide <sup>7</sup>	98+	0.18	9
• Ethanol Plant <sup>8</sup>	98+	0.14	7

1- 546 MW(net) Supercritical Plant @ 85% Capacity Factor, 90% Capture

2 - 482 MW (net) Nat Gas Combined Cycle Plant @ 85% Capacity Factor, 90% Capture

3 - 1.1 MM ton/yr cement plant @ 92% Capacity Factor and 80% Capture

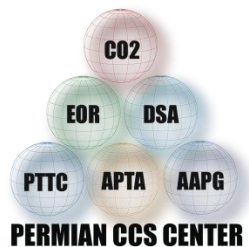
4 - Oil & Gas Journal, 10-4-2010, p.108: Original Source (IFP)

5 - 1500 ton/day NH<sub>3</sub> plant base on steam reforming of methane, 95% Capacity Factor

6 - Based on 100 MMSCF/D hydrogen production from SMR @ 95% Capacity Factor

7 - 350,000 ton/ye Ethylene Oxide plant

8 - 50 MM gallon/year ethanol plant



# CO<sub>2</sub> Capture Demonstration Projects

## Coal Fired Power Plants

Performer, Location, Capture Technology ,Capture Rate (tonnes/year) , Start Date

### *Pre-Combustion Capture*

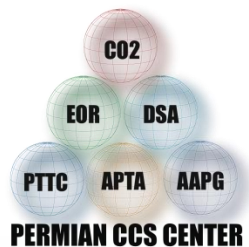
Summit Texas Clean Energy	Odessa, TX	Selexol	3,000,000	2014
Southern Company	Kemper County, MS	Selexol	2,000,000	2014
Hydrogen Energy	California Kern County, CA	Rectisol	2,000,000	2016

### *Post-Combustion Capture*

Basin Electric	Beulah, ND	Amine	5,00,000 - 1,000,000	2014
NRG Energy	Thompson, TX	Amine	~500,000	2015
Amer Elec Power	New Haven, WV	Chilled Ammonia	1,500,000	2015

### *Oxy-Combustion Capture*

FutureGen 2.0	Meredosia, IL	Oxy-Combustion	1,000,000	2015
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# U.S. CO<sub>2</sub> SALES (AS OF 12/10)

• McElmo Dome/Doe Canyon Source Fields	1200 mmcfpd
• Sheep Mountain	30 mmcfpd
• Bravo Dome	250 mmcfpd
• LaVeta and West Bravo	60 mmcfpd
• Century Plant	<u>180 mmcfpd</u>
<b>Total Permian</b>	<b>1.72 bcfpd</b>
• Shute Creek Wyoming	320 mmcfpd
• Denbury Resources Mississippi	900 mmcfpd
• Dakota Gasification	<u>150 mmcfpd</u>
<b>Total non-Permian</b>	<b>1.37 bcfpd</b>

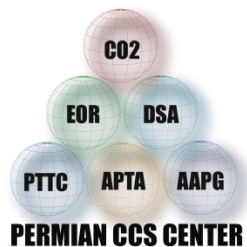
**2010 CO<sub>2</sub> Sales: 3.09 bcfpd**



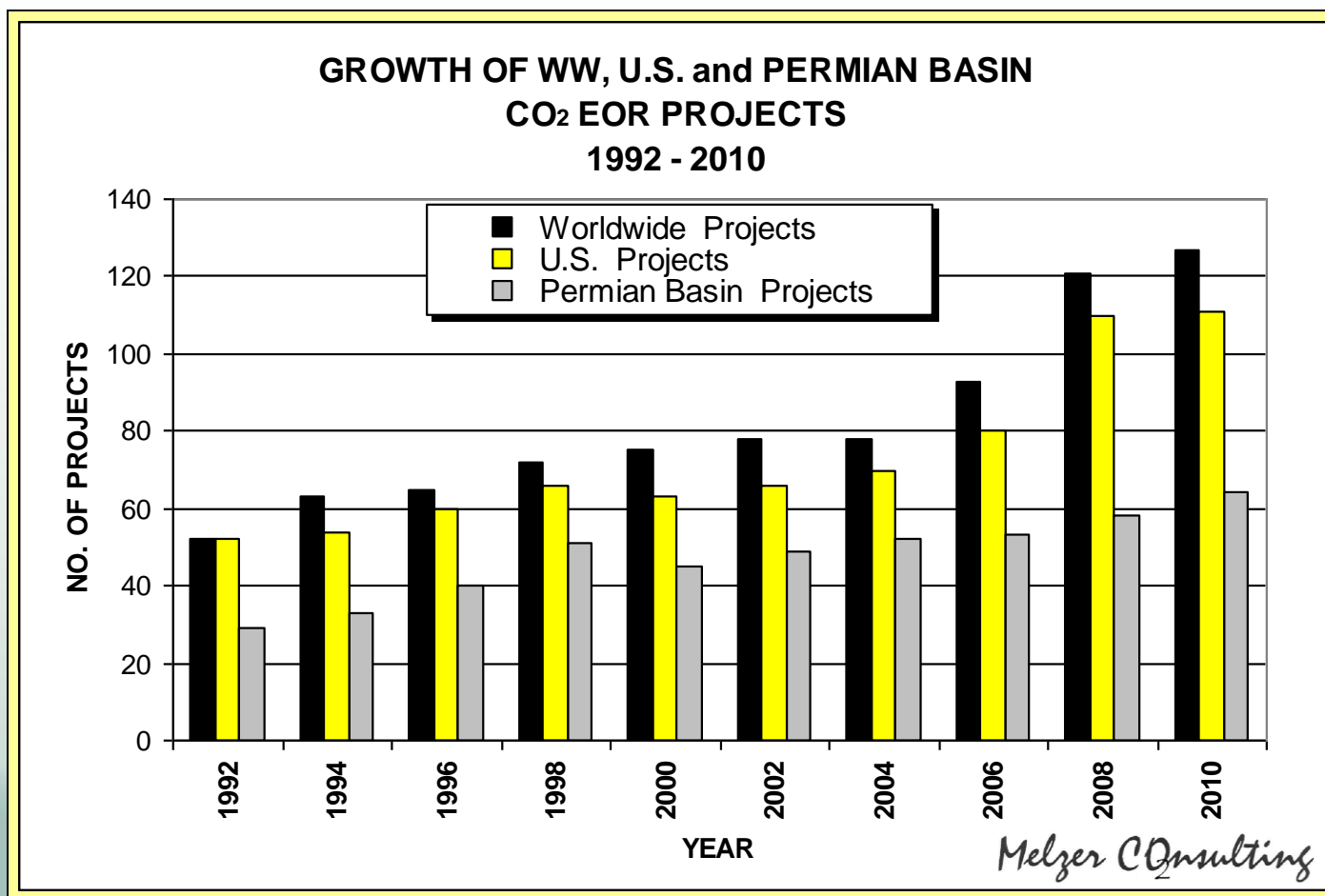


# CO<sub>2</sub> DEMAND

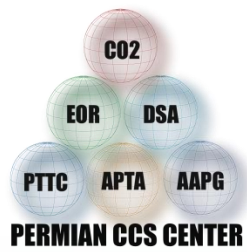
## U.S. CO<sub>2</sub> EOR OIL PRODUCTION AND PROJECTS



# Worldwide, U.S. and Permian Basin CO<sub>2</sub> EOR Projects\*



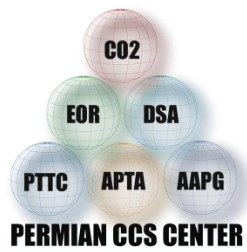
\* Includes CO<sub>2</sub> only Miscible Floods (Source: Data source: Oil & Gas Journal Annual Production Report, Apr 19, 2010, and APTA CO<sub>2</sub> School (5/2010))



# U.S. Miscible CO<sub>2</sub> Projects (Part 1)\*

\* SOURCE: OGJ (MAR '08 & UPTB/PIA '08)

	Type and operator	Field/Unit	State	County	Start date	Area, acres	No. wells prod.	No. wells inj.	Pay zone
<b>U.S. CO<sub>2</sub> miscible projects</b>									
1	Anadarko	Patrick Draw Monell	Wyo.	Sweetwater	9/03	3,500	56	47	Mesaverde Almond
2	Anadarko	Salt Creek	Wyo.	Natrona	1/04	3,500	174	153	Wall Creek 2 (Frontier)
3	Anadarko	Salt Creek	Wyo.	Natrona	5/07	5	1	1	Wall Creek 1 (Frontier)
4	Anadarko	Sussex	Wyo.	Johnson	12/04	25	4	1	Tensleep
5	Apache	Slaughter - Coons, W.A.	Tex.	Hockley & Terry	5/85	569	24	11	San Andres
6	Apache	Slaughter	Tex.	Hockley & Cochran	6/89	8,559	228	154	San Andres
7	Chaparral Energy	Sho-Vel-Tum	Okla.	Stephens	9/82	1,100	60	40	Sims
8	Chaparral Energy	Camrick	Okla.	Beaver	4/01	2,320	32	19	Morrow
9	Chaparral Energy	North Perryton	Tex.	Ochiltree	12/07	2,500	6	3	Upper Morrow
10	Chevron	Rangely Weber Sand	Colo.	Rio Blanco	10/86	18,000	378	262	Weber SS
11	Chevron	Mabee	Tex.	Andrews-Martin	1/92	3,600	220	85	San Andres
12	Chevron	Slaughter Sundown	Tex.	Hockley Co	1/94	5,500	155	144	San Andres
13	Chevron	Vacuum	NM	Lea Co.	7/97	1,084	48	24	San Andres
14	ConocoPhillips	South Cowden	Tex.	Lea	2/81	4,900	43	22	San Andres
15	ConocoPhillips	Vacuum	NM	Lea	2/81	4,900	192	103	San Andres
16	Core Energy	Charlton 6	Mich.	Otsego	2006	60	1	1	Silurian - A1/Niagaran
17	Core Energy	Charlton 30-31	Mich.	Otsego	2005	285	2	1	Silurian - A1/Niagaran
18	Core Energy	Dover 33	Mich.	Otsego	1996	85	2	1	Silurian - A1/Niagaran
19	Core Energy	Dover 35	Mich.	Otsego	2004	70	3	2	Silurian - A1/Niagaran
20	Core Energy	Dover 36	Mich.	Otsego	1997	190	1	2	Silurian - A1/Niagaran
21	Denbury Resources	Lazy Creek	Miss.	Pike	12/01	840	5	6	Lower Tuscaloosa
22	Denbury Resources	Little Creek	Miss.	Lincoln & Pike	1985	6,200	30	34	Lower Tuscaloosa
23	Denbury Resources	Lockhart Crossing	La.	Livingston	12/07	3,398	11	3	First Wilcox
24	Denbury Resources	West Mallalieu	Miss.	Lincoln	1986	8,240	42	31	Lower Tuscaloosa
25	Denbury Resources	Martinville	Miss.	Simpson	3/06	280	5	1	Mooringsport
26	Denbury Resources	Martinville	Miss.	Simpson	3/06	212	2	2	Rodessa
27	Denbury Resources	McComb	Miss.	Pike	11/03	12,600	37	21	Lower Tuscaloosa
28	Denbury Resources	Smithdale	Miss.	Amite	3/05	4,100	5	3	Lower Tuscaloosa
29	Denbury Resources	Soso	Miss.	Jones/Jasper/Smith	4/06	2,600	37	17	Bailey 11701
30	Denbury Resources	Soso	Miss.	Jones/Jasper/Smith	4/06	1,800	16	8	Rodessa 11180
31	Denbury Resources	Brookhaven	Miss.	Lincoln	1/05	10,800	31	23	Lower Tuscaloosa
32	Denbury Resources	East Mallalieu	Miss.	Lincoln	12/03	880	11	8	Lower Tuscaloosa
33	Denbury Resources	Tinsley	Miss.	Yazoo	9/07	10,104		6	Woodruff
34	Energren Resources	East Penwell (SA) Unit	Tex.	Ector	5/96	1,020	47	22	San Andres
35	ExxonMobil	Greater Aneth Area	Utah	San Juan	2/85	13,440	143	120	Ismay Desert Creek
36	ExxonMobil	Means (San Andres)	Tex.	Andrews	11/83	8,500	484	284	San Andres
37	Fasken	Hanford	Tex.	Gaines	7/86	1,120	23	26	San Andres
38	Fasken	Hanford East	Tex.	Gaines	3/97	340	7	4	San Andres
39	Great Western Drilling	Twofreds	Tex.	Loving,Ward,Reeves	1/74	4,392	32	9	Delawar, Ramsey
40	George R. Brown	Garza	Tex.	Garza	5/06	650			San Andres
41	Apache	Adair San Andres Unit	Tex.	Gaines	11/97	1,100	19	18	San Andres
42	Hess	Seminole Unit-Main Pay Zo	Tex.	Gaines	7/83	15,699	408	160	San Andres
43	Hess	Seminole Unit-ROZ Phase	Tex.	Gaines	7/96	500	15	10	San Andres
44	Hess	Seminole Unit-ROZ Phase	Tex.	Gaines	4/04	480	16	9	San Andres
45	Kinder Morgan	SACROC	TX	Scurry	1/72	49,900	391	444	Canyon
46	Merit Energy	Lost Soldier (1)	Wyo.	Sweetwater	5/89	1,345	33	39	Tensleep
47	Merit Energy	Lost Soldier (2)	Wyo.	Sweetwater	5/89	790	16	17	Darwin-Madison
48	Merit Energy	Lost Soldier (3)	Wyo.	Sweetwater	6/96	120	11	7	Cambrian
49	Merit Energy	Wertz (1)	Wyo.	Carbon, Sweetwater	10/86	1,400	12	22	Tensleep
50	Merit Energy	Wertz (2)	Wyo.	Carbon, Sweetwater	9/00	810	12	18	Darwin-Madison
51	Merit Energy	Northeast Purdy	Okla.	Garvin	9/82	3,400	85	49	Springer
52	Merit Energy	Bradley Unit	Okla.	Garvin/Gardy	2/97	700	29	12	Springer
53	Surfin Drilling	Hall-Gurney	Kan.	Russell	12/03	10	2	3	LKC C
54	Vala Petco	East Ford	Tex.	Reeves	7/95	1,953	8	4	Delaware, Ramsey
55	Occidental	Alex Slaughter Estate	Tex.	Hockley	8/00	246	21	14	San Andres



# U.S. Miscible CO<sub>2</sub> Projects (Part 1a)\*

\* SOURCE: OGJ (MAR '08 & UPTB/PIA '08)

	Type and operator	Field/Unit	Porosity, %	Permeability, md	Depth, ft	Oil Gravity, °API	Oil Viscosity, cp	Formation °F	Prev. prod.	Satur. start, %	Satur. end, %
<b>U.S. CO<sub>2</sub> miscible projects</b>											
1	Anadarko	Patrick Draw Monell	20	30	5,000	43	0.6	120 Prim, WF		39	24
2	Anadarko	Salt Creek	18	75	1,900	37	0.6	Prim, GI,		39	24
3	Anadarko	Salt Creek	17	30	1,500	35	0.6	99 Prim, WF		39	24
4	Anadarko	Sussex	10	16	9,000	30	2.0	200 WF			
5	Apache	Slaughter - Coons, W.A.	12.5	6	4,900	32	1	110 WF			
6	Apache	Slaughter	10	3	5,000	32	2	107 WF		45	8
7	Chaparral Energy	Sho-Vel-Tum	16	70	6,200	30	3	115 WF		59	42
8	Chaparral Energy	Camrick	15	63	7,260	38.5	2	152 WF		52	
9	Chaparral Energy	North Perryton	15.2	63	7,300	38	2	152 WF		52	
10	Chevron	Rangely Weber Sand	12	10	6,000	35	2	160 WF		38	29
11	Chevron	Mabee	9	4	4,700	32	2	104 WF		36	10
12	Chevron	Slaughter Sundown	11	6	4,950	33	1	105 WF		41	25
13	Chevron	Vacuum	12	22	4,550	38	1	101 WF		36	15
14	ConocoPhillips	South Cowden	11.7	11	4,500	38	1	101 Prim.		70	50
15	ConocoPhillips	Vacuum	11.7	11	4,500	38	1	101 Prim.		70	50
16	Core Energy	Charlton 6		0.1 - 100	5,450	43	0.8	103 Prim.		54	44
17	Core Energy	Charlton 30-31		0.1 - 100	5,450	42	0.8	103 Prim.		47	40
18	Core Energy	Dover 33	5	0.1 - 100	5,500	43	0.8	100 Prim		51	40
19	Core Energy	Dover 35	5	0.1 - 100	5,500	41	0.8	101 Prim.		51	35
20	Core Energy	Dover 36	3	0.1 - 100	5,600	42	0.8	102 Prim		52	42
21	Denbury Resources	Lazy Creek	23.4	65	10,400	39		242 Prim		27.4	
22	Denbury Resources	Little Creek	23	90	10,750	40		250 WF		44	21
23	Denbury Resources	Lockhart Crossing	21	50-4,000	10,100	38.9	0.35	212 WF		60.4	
24	Denbury Resources	West Mallalieu	26	75	10,550	40		248 Prim		44	21
25	Denbury Resources	Martinville	18	40	11,000	38		244 WF		54.7	
26	Denbury Resources	Martinville	12	200	11,600	42		250 WF		63.5	
27	Denbury Resources	McComb	26	90	10,900	40		250 Prim/WF		52	
28	Denbury Resources	Smithdale	23	90	11,000	41		250 Prim		50	
29	Denbury Resources	Soso	17.4	273	11,950	43		234 Prim		50.4	
30	Denbury Resources	Soso	16.8	171	11,500	45		228 WF		54.7	
31	Denbury Resources	Brookhaven	25.5	60	10,300	40		250 Prim./GI/		47	
32	Denbury Resources	East Mallalieu	26	75	10,550	40		248 Prim./WF		44	
33	Denbury Resources	Tinsley	21	289	4,800	33		164 Prim./ WI		24	
34	Energen Resources	East Penwell (SA) Unit	10	4	4,000	34	2	86 WF		55	40
35	ExxonMobil	Greater Aneth Area	14	5	5,600	41	1	125 Prim.		50	
36	ExxonMobil	Means (San Andres)	9	20	4,300	29	6	97 WF			
37	Fasken	Hanford	10.5	4	5,500	32	1	104 Prim.		60.7	18.7
38	Fasken	Hanford East	10	4	5,500	32	1	104 WF		45	18.7
39	Great Western Drilling	Twofreds	19.5	32	4,900	36	2	105 WF		50	
40	George R. Brown	Garza			3,000	36					
41	Apache	Adair San Andres Unit	15	8	4,852	35	1	98 WF			
42	Hess	Seminole Unit-Main Pay Zo	12	1.3-123	5,300	35	1	104 WF			
43	Hess	Seminole Unit-ROZ Phase	12	1.3-123	5,500	35	1	104 none			
44	Hess	Seminole Unit-ROZ Phase	12	1.3-123	5,500	35	1	104 none			
45	Kinder Morgan	SACROC	4	19	6,700	39	1	135 Prim / WI		63	39
46	Merit Energy	Lost Soldier (1)	9.9	31	5,000	35	1	178 WF			
47	Merit Energy	Lost Soldier (2)	10.3	4	5,400	35	1	181 WF			
48	Merit Energy	Lost Soldier (3)	7	10	7,000	35		WF			
49	Merit Energy	Wertz (1)	10	20	6,000	35	1	163 WF			
50	Merit Energy	Wertz (2)	10	5	6,400	35	1	170 WF			
51	Merit Energy	Northeast Purdy	13	44	9,400	38	1	148 WF			
52	Merit Energy	Bradley Unit	14	50	9,400	38	1	150 WF			
53	Murfin Drilling	Hall-Gurney	25	85	2,900	39.6	3	99 WF		35	
54	Hess	East Ford	23	30	2,680	40	1	82 Prim.		49	36
55	Occidental	Alex Slaughter Estate	10	5	4,950	31	1.8	105 WF		40	25

**U.S.  
Miscible  
&  
Immiscible CO<sub>2</sub>  
Projects  
\* (Part  
2)\***

\* SOURCE: OGD  
(MAR '08 &  
UPTB/PIA '08)

	Type and operator	Field/Unit	State	County	Start date	Area, acres	No. wells prod.	No. wells inj.	Pay zone	Formation
<b>U.S. CO<sub>2</sub> miscible projects</b>										
62	Occidental	GMK South	Tex.	Gaines	1982	1,143	16	7	San Andres	Dolo.
63	Occidental	Igoe Smith	Tex.	Cochran	9/05	1,235	61	27	San Andres	Dolo.
64	Occidental	Levelland	Tex.	Hockley	9/04	1,179	84	51	San Andres	Dolo.
65	Occidental	Mid Cross - Devonian Unit	Tex.	Crane, Upton & Crocke	7/97	1,326	13	5	Devonian	Tripol.
66	Occidental	N. Cross - Devonian Unit	Tex.	Crane & Upton	4/72	1,155	26	13	Devonian	Tripol.
67	Occidental	North Cowden Demo.	Tex.	Ector	2/95	200	10	3	Grayburg	Dolo.
68	Occidental	North Dollarhide	Tex.	Andrews	11/97	1,280	28	20	Devonian	Tripol.
69	Occidental	North Hobbs	NM	Lea	3/03	3,100	125	75	San Andres	Dolo.
70	Occidental	S. Cross - Devonian Unit	Tex.	Crockett	6/88	2,090	73	30	Devonian	Tripol.
71	Occidental	Salt Creek	Tex.	Kent	10/93	12,000	174	135	Canyon	LS
72	Occidental	Sharon Ridge	Tex.	Scurry	2/99	1,400	31	18	Canyon Reef	LS
73	Occidental	Slaughter (H T Boyd Lease	Tex.	Cochran	8/01	1,240	37	24	San Andres	Dolo.
74	Occidental	Slaughter Estate Unit	Tex.	Hockley	12/84	5,700	194	150	San Andres	Dolo./LS
75	Occidental	Slaughter North West Malle	Tex.	Cochran & Hockley	2008	1,048	39	24	San Andres	Dolo.
76	Occidental	Slaughter West RKM Unit	Tex.	Hockley	2006	1,204	51	33	San Andres	Dolo.
77	Occidental	South Welch	Tex.	Dawson	9/93	1,160	89	70	San Andres	Dolo.
78	Occidental	T-Star (Slaughter Consolid	Tex.	Hockley	7/99	1,700	51	35	Abo	Dolo.
79	Occidental	Wasson Bennett Ranch Un	Tex.	Yoakum	6/95	1,780	115	89	San Andres	Dolo.
80	Occidental	Wasson Denver Unit	Tex.	Yoakum & Gaines	4/83	27,848	1,010	575	San Andres	Dolo.
81	Occidental	Wasson ODC Unit	Tex.	Yoakum	11/84	7,800	325	270	San Andres	Dolo./LS
82	Occidental	Wasson Willard Unit	Tex.	Yoakum	1/86	8,500	275	228	San Andres	Dolo.
83	Occidental	West Welch	Tex.	Gaines	10/97	240	0	0	San Andres	Dolo.
84	Pure Resources	Dollarhide (Devonian) Unit	Tex.	Andrews	5/85	6,183	83	66	Devonian	Dolo./Tripolitic
85	Pure Resources	Dollarhide (Clearfork "AB")	Tex.	Andrews	11/95	160	21	4	Clearfork	Dolo.
86	Pure Resources	Reinecke	Tex.	Borden	1/98	700	32	8	Cisco Canyon Reef	LS/Dolo.
87	Resolute Natural Reso	Greater Aneth	Utah	San Juan	10/98	1,200	12	10	Desert Creek	LS
88	Stanberry Oil	Hansford Marmaton	Tex.	Hansford	6/80	2,010	5	6	Marmaton	S
89	Whiting Petroleum	North Ward Estes	Tex.	Ward/Winkler	5/07	16,300	816	816	Yates	SS
90	Whiting Petroleum	Postle	Okla.	Texas	11/95	11,000	92	82	Morrow	SS
91	Whiting Petroleum	Postle Expansion	Okla.	Texas	/07-1/09	7,000	72	62	Morrow	SS
92	XTO Energy, Inc.	Goldsmith	Tex.	Ector	12/96	330	16	9	San Andres	Dolo.
93	XTO Energy, Inc.	Cordona Lake	Tex.	Crane	12/85	2,084	64	26	Devonian	Tripol.
94	XTO Energy, Inc.	Wasson (Cornell Unit)	Tex.	Yoakum	7/85	1,923	90	62	San Andres	Dolo.
95	XTO Energy, Inc.	Wasson (Mahoney)	Tex.	Yoakum	10/85	640	45	30	San Andres	Dolo.
Miscible Totals =						<b>388,582</b>	<b>8,528</b>	<b>5,952</b>		
<b>U.S. CO<sub>2</sub> immiscible projects</b>										
96	Anadarko	Salt Creek	Wyo.	Natrona	10/05	5	4	1	Wall Creek 1 (Frontier)	S
97	Chaparral Energy	Sho-Vel-Tum	Okla.	Stephens	11/98	98	6	1	Aldridge	S
98	Denbury	Eucutta	Miss.	Wayne	4/06	2,100	25	29	Eutaw	S
99	Denbury	Martinville	Miss.	Simpson	3/06	180	3	1	Wash-Fred 8500	S
100	Kinder Morgan	Yates	TX	Pecos	3/04	26,000	551	121	San Andres	Dolo.
						416,965	9,117	6,105		

# U.S. Miscible & Immiscible CO<sub>2</sub> Projects\* (Part 2a)

\* SOURCE: OGJ (MAR '08 & UPTB/PIA '08)

Type and operator	Field/Unit	Porosity, %	Perm-eability, md	Depth, ft	Oil Gravity, °API	Oil Viscosity, cp	Formation °F	Prev. prod.	Satur. start, %	Satur. end, %	Proj. matur.	Tot. prod., b/d	Enh. prod., b/d
<b>U.S. CO<sub>2</sub> miscible projects</b>													
62	Occidental	GMK South	10	3	5,400	30	3.0	101 WF	55	28 HF		610	375
63	Occidental	Igoe Smith	11	4	5,040	34	1.5	105 WF	47	36 HF		700	440
64	Occidental	Levelland	12	2	4,900	34	1.4	108 WF	45	30 JS		1,800	950
65	Occidental	Mid Cross - Devonian Unit	18	2	5,400	42	0.4	104 Prim., Gl	60	20 HF		320	296
66	Occidental	N. Cross - Devonian Unit	22	5	5,300	44	0.4	104 Prim., Gl	49	21 NC		1,045	835
67	Occidental	North Cowden Demo.	10	2.5	4,200	34	1.5	91 WF	40	25 NC		230	80
68	Occidental	North Dollarhide	22	5	7,500	40	0.5	123 WF	38	23 HF		1,950	1,000
69	Occidental	North Hobbs	15	15	4,200	35	0.9	102 WF	35	24 HF		8,560	6,300
70	Occidental	S. Cross - Devonian Unit	21	4	5,200	43	0.6	104 Prim., Gl	43	24 HF		5,875	5,790
71	Occidental	Salt Creek	20	12	6,300	39	1.0	125 WF	89	15 HF		7,700	6,600
72	Occidental	Sharon Ridge	10	70	6,600	43	0.4	125 WF	39	26 HF		900	400
73	Occidental	Slaughter (H T Boyd Lease	10	4	5,000	31	1.6	108 WF	47	36 NC		1,080	1,040
74	Occidental	Slaughter Estate Unit	12	5	4,950	31	1.8	105 WF	40	23 HF		4,100	2,430
75	Occidental	Slaughter North West Malle	10	4	4,950	32	2.0	105 WF	47	31 PP		950	0
76	Occidental	Slaughter West RKM Unit	9	4	4,900	32	2.0	105 WF	42	29 JS		1,560	30
77	Occidental	South Welch	11	4	4,900	34	2.3	98 WF	50	15 HF		1,180	865
78	Occidental	T-Star (Slaughter Consolid	7	2	7,850	28	1.9	134 Prim./Wf	75	45 HF		2,100	2,100
79	Occidental	Wasson Bennett Ranch Un	11	8	5,250	34	1.2	105 WF	55	37 HF		4,320	3,510
80	Occidental	Wasson Denver Unit	12	8	5,200	33	1.2	105 WF	51	31 HF		31,500	26,850
81	Occidental	Wasson ODC Unit	10	5	5,100	34	1.3	110 WF	49	34 HF		9,900	9,200
82	Occidental	Wasson Willard Unit	10	1.5	5,100	32	2.0	105 WF	56	41 HF		4,965	4,765
83	Occidental	West Welch	10	3	4,900	34	2.3	98 WF	50	15 C		1,790	0
84	Pure Resources	Dollarhide (Devonian) Unit	13.5	9	8,000	40	0	122 Prim./Wf	35	22 HF		2,420	1,970
85	Pure Resources	Dollarhide (Clearfork "AB")	11.5	4	6,500	40	1	113 Prim./Wf	30	10 JS		230	124
86	Pure Resources	Reinecke	10.4	170	6,700	43.5	0.4	139 WF	35	10 JS		977	830
87	Resolute Natural Reso	Greater Aneth	12	18.3	5,700	42	1.5	129 WF	40	28 JS		1,200	400
88	Stanberry Oil	Hansford Marmaton	18.1	48	6,500	44	2	142 Prim.	43	NC		102	102
89	Whiting Petroleum	North Ward Estes	16	37	2,600	36	1.6	83 Prim, Wf	26.5	21 JS		4,225	700
90	Whiting Petroleum	Postle	16	50	6,200	40	1	145 WF	37	25 HF		4,500	4,500
91	Whiting Petroleum	Postle Expansion	16	35	6,200	40	1	145 WF	37	25		1,700	1,700
92	XTO Energy, Inc.	Goldsmith	11.6	32	4,200	34	0.98	104 WF		JS		120	20
93	XTO Energy, Inc.	Cordona Lake	22	4	5,500	40	0.50	101 WF		HF		1,350	400
94	XTO Energy, Inc.	Wasson (Cornell Unit)	8.6	2	4,500	33	1.00	106 WF		HF		1,675	800
95	XTO Energy, Inc.	Wasson (Mahoney)	13	6	5,100	33	0.97	110 WF	54.4	39.2 HF		1,875	1,450
<b>miscible =</b>												289,932	238,187
<b>U.S. CO<sub>2</sub> immiscible projects</b>													
96	Anadarko	Salt Creek	17	30	1,150	35	0.6	99 Prim, Wf	32	24 C			
97	Chaparral Energy	Sho-Vel-Tum	20	270	5,400	19	45	105 Prim	62	47 JS		72	70
98	Denbury	Eucutta	27	250	5,050	22		152 WF	42	JS		3,000	3,000
99	Denbury	Martinville	26	1,000	8,500	11		198 Prim	44.3	JS		270	0
100	Kinder Morgan	Yates	17	175	1,400	30	6	82 Gl	75	54 JS		27,940	6,280
<b>immiscible + miscible =</b>												321,214	247,537

# International Projects

4/19/2010

Data source: Oil & Gas Journal Annual Production Report, Apr 19, 2010, and Melzer Consulting (5/2010)

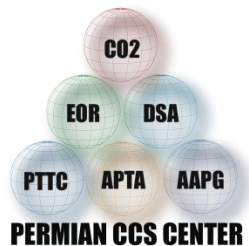
## Producing CO<sub>2</sub> EOR projects outside U.S. and CANADA

Table E1

Operator	Field	Country and state/area	Type Flood	Start date	Area, acres	No. wells prod.	No. wells inj.	Pay zone	Formation
<b><u>Brazil</u></b>									
Petrobras	Buracica	Bahia	CO2 immiscible	1991	1,670		7	Sergi	S
Petrobras	Rio Pojuca	Bahia	CO2 miscible	1999			1	Agua Grande	S
Petrobras	Miranga	Bahia	CO2 miscible	D-10		27	10	Catu-1	S
<b><u>Trinidad</u></b>									
Petrotrin	Area 2102	Forest Reserve	CO2 immiscible	6/76	58	6	2	Forest Sands	S
Petrotrin	Area 2121	Forest Reserve	CO2 immiscible	1/74	29	2	2	Forest Sands	S
Petrotrin	Area 2124	Forest Reserve	CO2 immiscible	1/86	184	3	1	Forest Sands	S
Petrotrin	EOR 34 - Cyclic	Forest Reserve	CO2 immiscible	84	NA	11	0	Forest/MLE	S
Petrotrin	Oropouche	Oropouche	CO2 immiscible	6/90	175	4	3	Retrench	S
<b><u>Turkey</u></b>									
TPAO	Bati Raman	Batman	CO2 immiscible	3/86	12,890	212	69	Garzan	LS
				M+I =	15,006	265	95		
				M =	0	0	1		

Table E2

Operator	Field	Porosity, %	Permeability, md	Depth, ft.	Gravity, °API	Oil, cp	Oil, °F	Prev. prod.	Satur. % start	Satur. % end	Proj. matur.	Total prod. b/d	Enh. prod. b/d
Petrobras	Buracica	22		1,970	35	10.5	120	Prim, WF			NC		
Petrobras	Rio Pojuca			5,900	36	2	183	Prim			HF		
Petrobras	Miranga	20	112	4,000	39.4	1.15	156	WF			JS		
Petrotrin	Area 2102	32	175	3,000	19	16	120	Prim.	56		HF	43	43
Petrotrin	Area 2121	30	150	2,600	17	32	120	Prim.	60		HF		
Petrotrin	Area 2124	31	300	4,200	25	6	130	WF	44		TS	78	78
Petrotrin	EOR 34 - Cyclic	29	150	2,025	17	11-145	120	Prim.	-		HF	160	160
Petrotrin	Oropouche	30	36	2,400	29	5	120	Prim.	53	48	HF	32	32
TPAO	Bati Raman	18	58	4,265	13	592	129		78		NC	7,000	7,000
												immiscible + miscible = 7,313	7,313
												miscible = 0	0

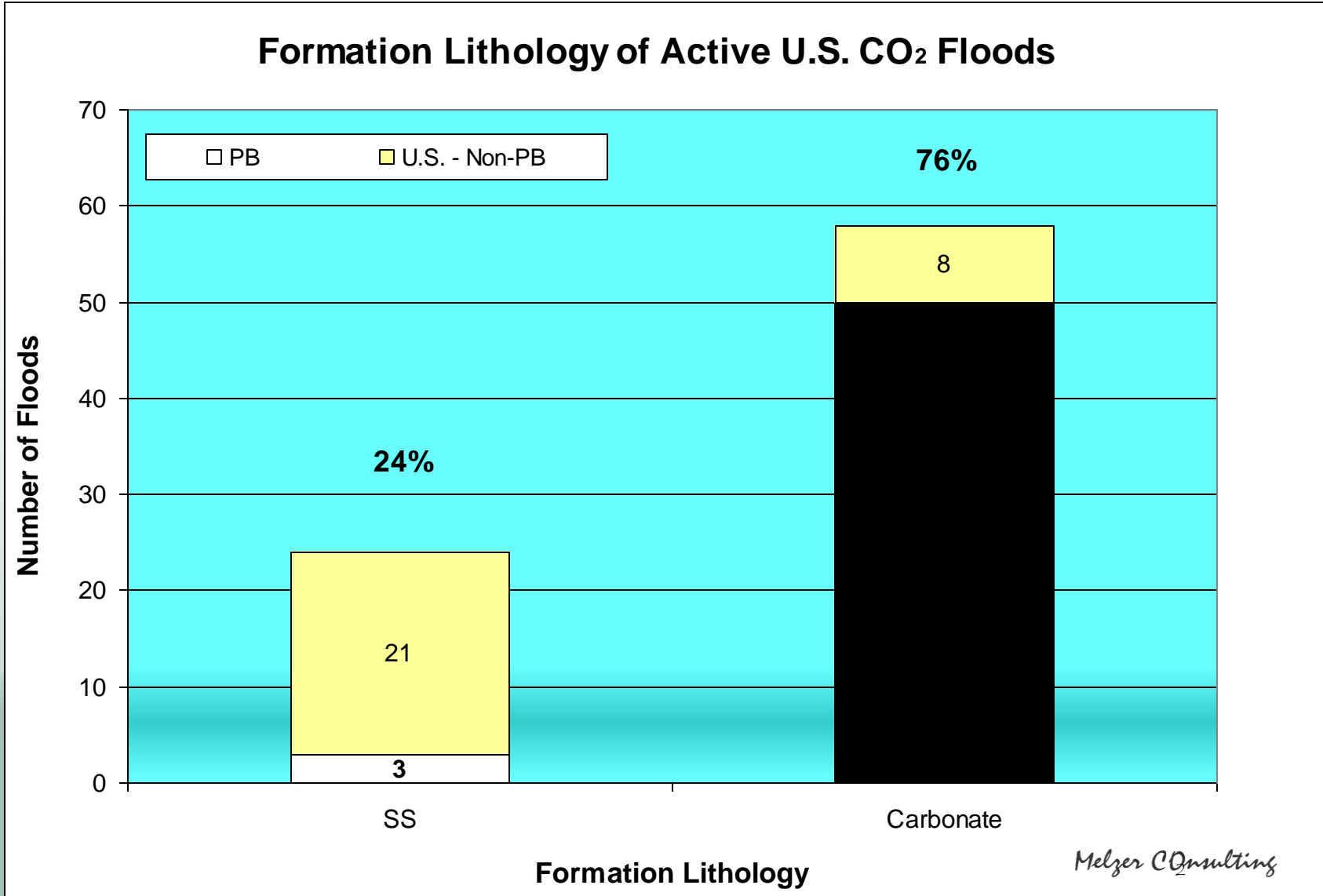


# PROPERTIES OF CO<sub>2</sub> FLOODS

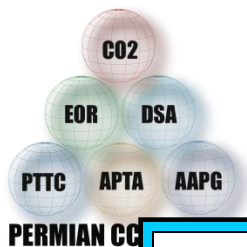
(main payzones)



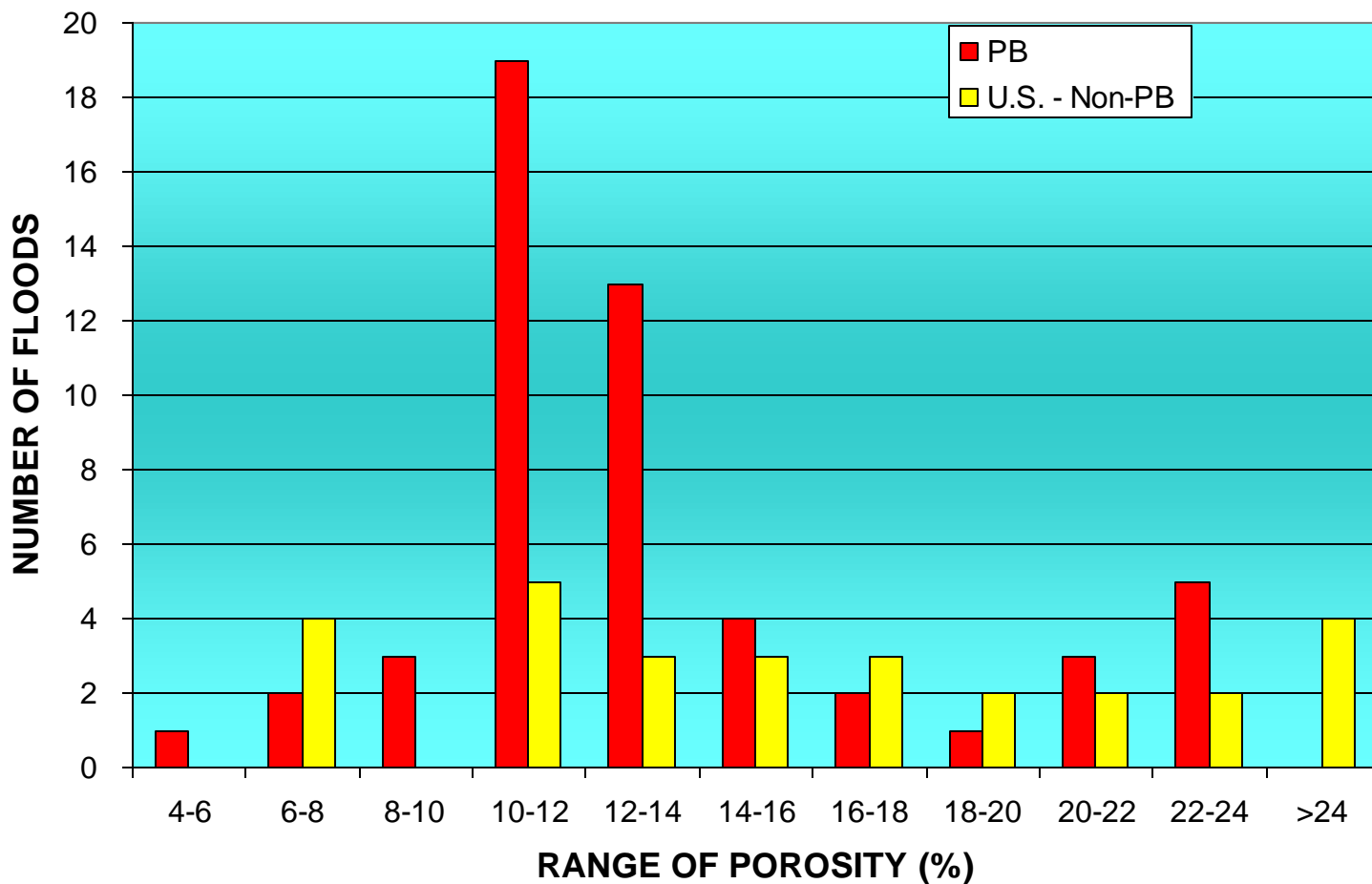
# Formation Type



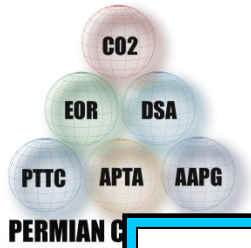
# Formation Porosity



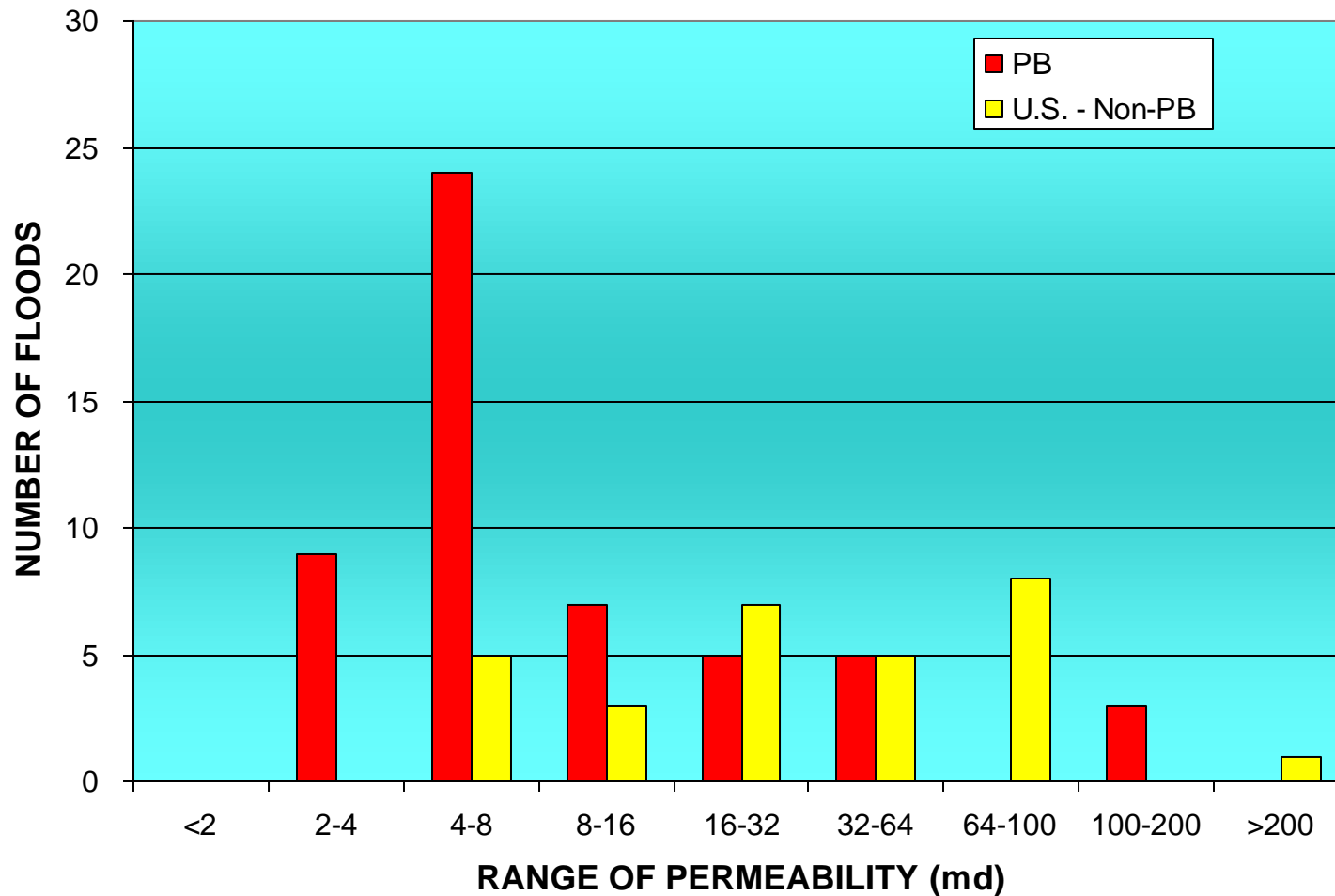
## POROSITY DISTRIBUTIONS FOR ACTIVE CO<sub>2</sub> FLOODS



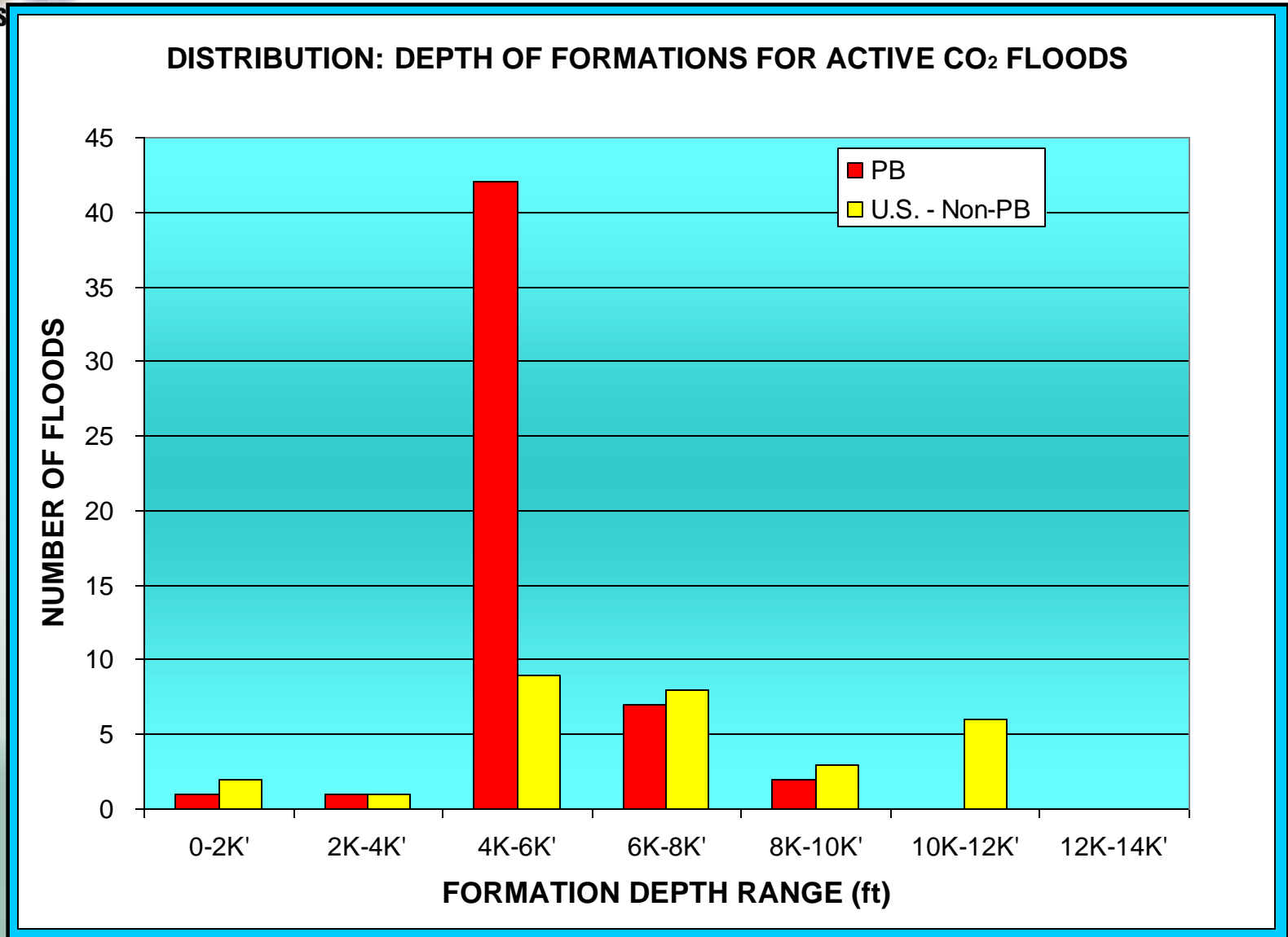
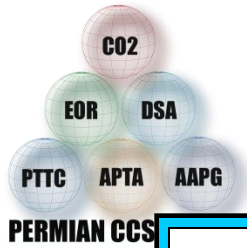
# Formation Permeability

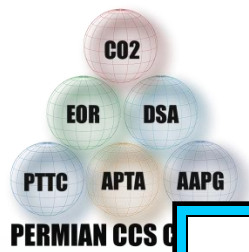


## PERMEABILITY DISTRIBUTIONS FOR ACTIVE CO<sub>2</sub> FLOODS

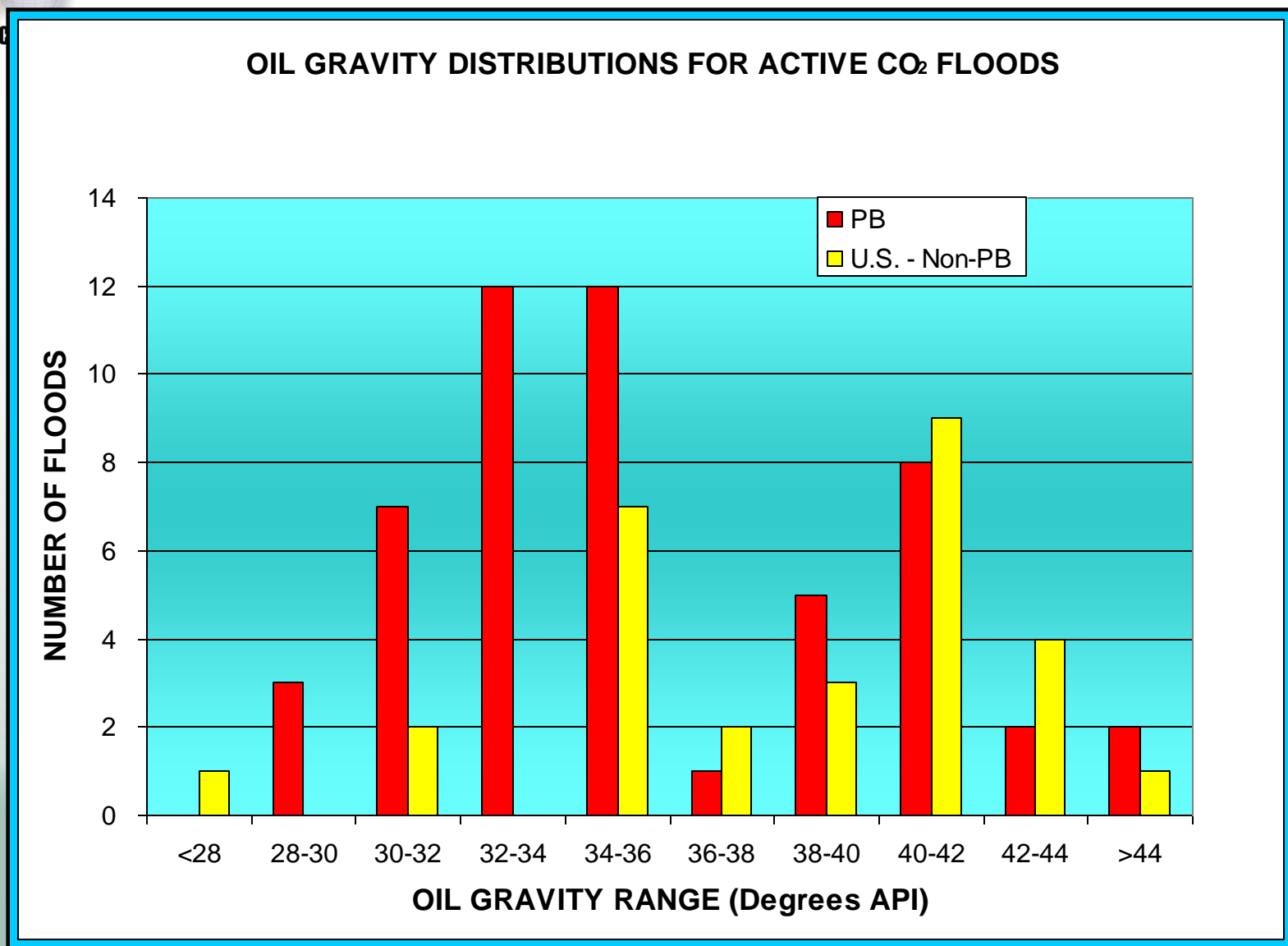


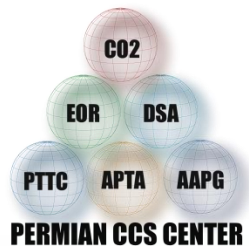
# Formation Depth





# Oil Gravity





# An Exciting New Reservoir Development

*Steve Melzer*



# Two New Terms to Know

- Residual Oil Zone (ROZ): An Interval in a Reservoir Below the Oil Water Contact (OWC) or Free Oil Zone Wherein the Mobil Phase of Liquid in the Reservoir is Water
- Transition Zone (TZ): That Interval just Above and Below the Oil Water Contact Wherein the Mobil Phase is Oil at the Top and Formation Water at the Base

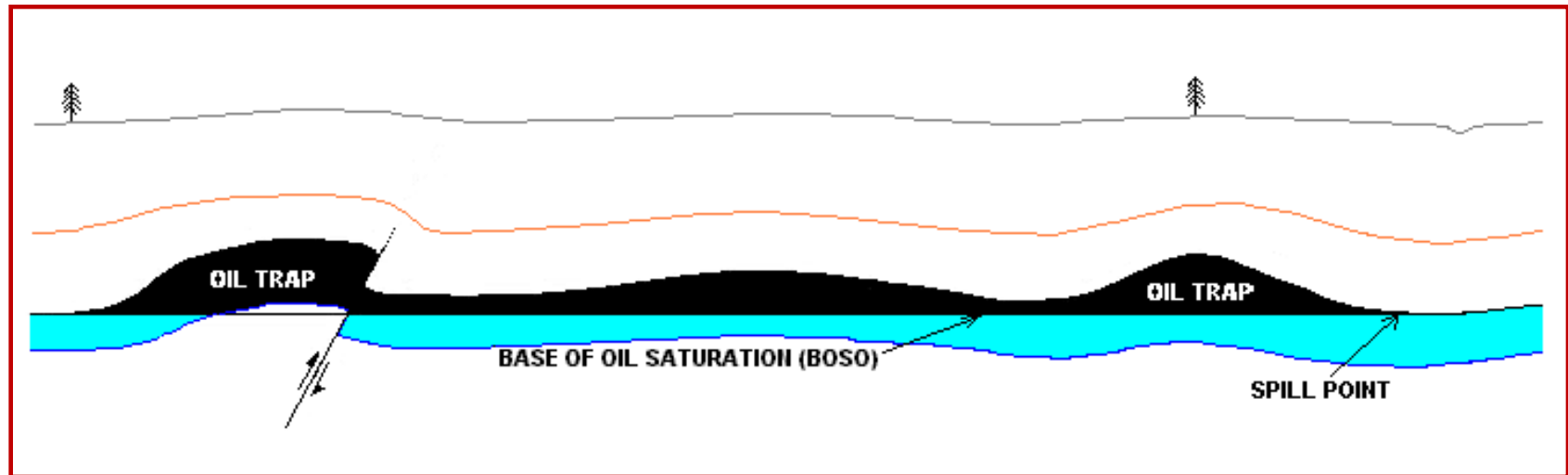
**We have been trying to get industry out of the “Box” of explaining all ROZs as TZs (a subject for another day)**

# Origins of Residual Oil Zones and Mother Nature's Waterflood

*Background and Understanding*



## Original Oil Accumulation Under Static Aquifer Conditions (A Hypothetical Example)



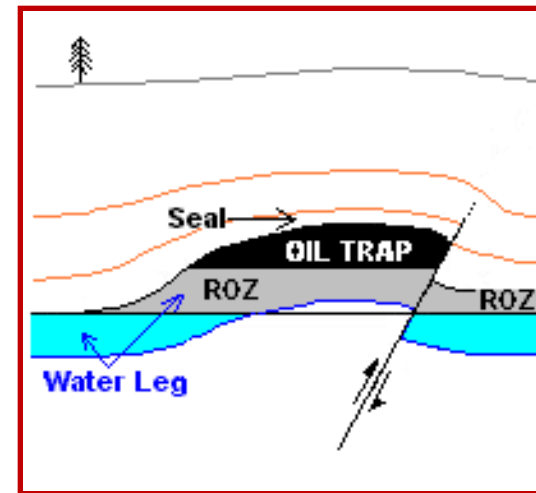
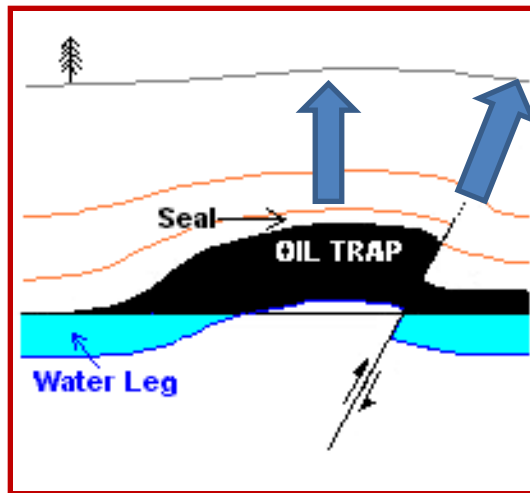


TYPE 2. Original Accumulation with a Breached, then Repaired,  
Seal, forming a ROZ/TZ.

A horizontal O/W contact on the main pay and the ROZ.

May also “de-gas” the reservoir.

Present in the Permian Basin.

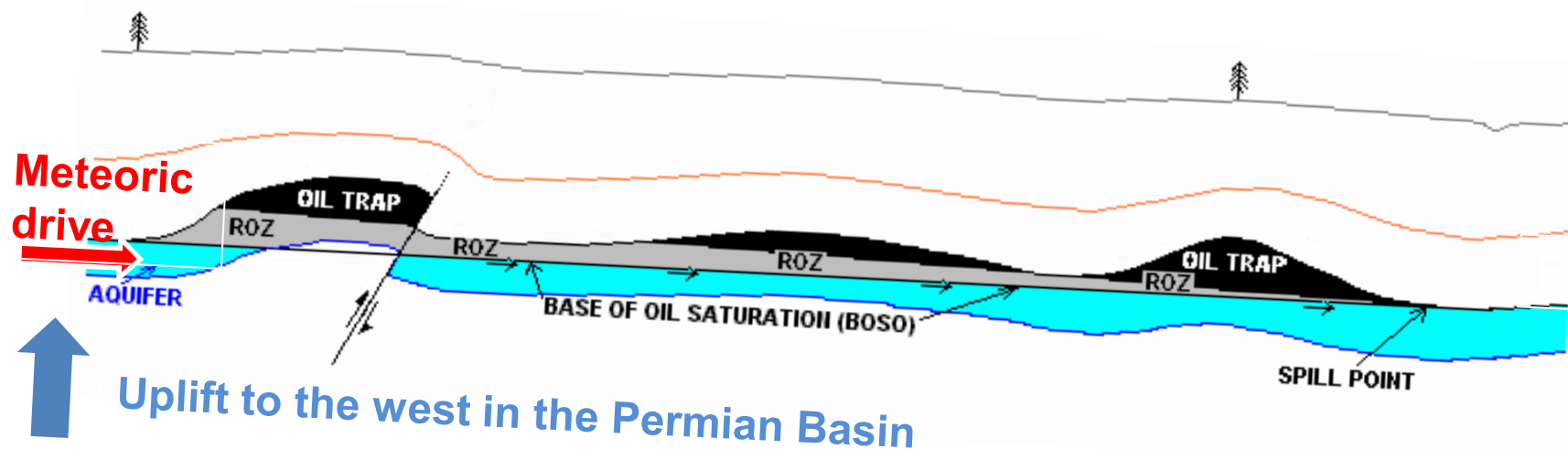


Static System

# TYPE 3. Change in Hydrodynamic Conditions, Sweep of the lower part of the Oil Column and Development of a Residual Oil Zone.

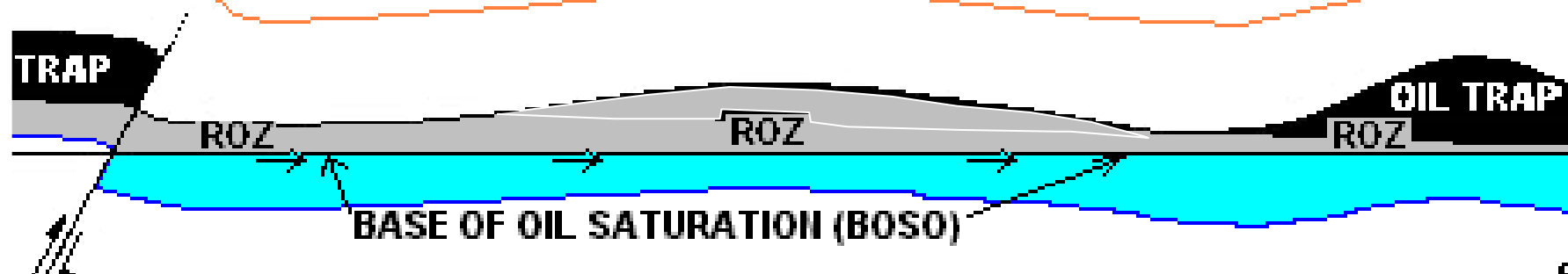
Oil/Water Contact is Tilted

Base of the ROZ locally almost flat, regionally tilted.



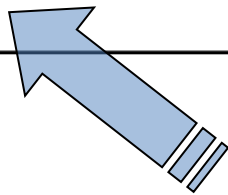
## Dynamic System

Areas with ROZ without associated field

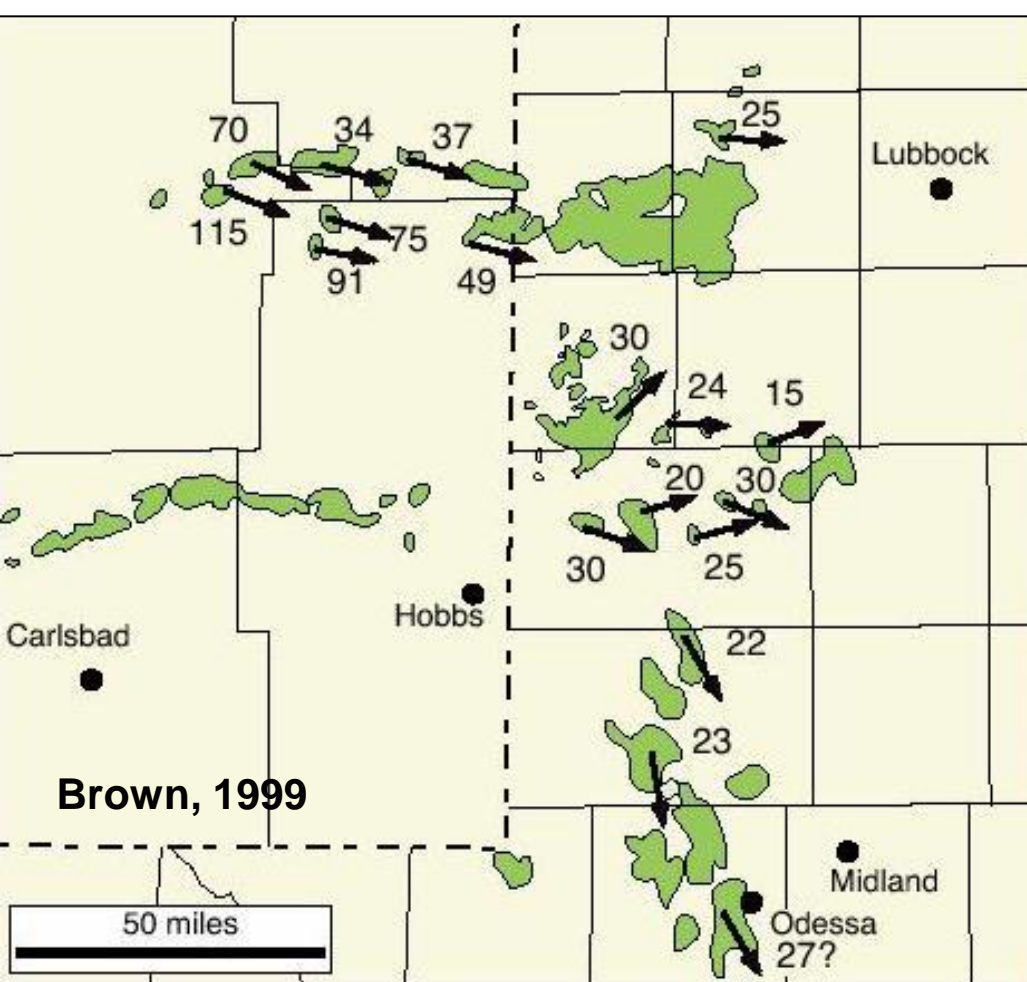


# Attributes of the ROZ Types

ROZ TYPE	Oil-Water Contact	Base of Oil Saturation	Other Characteristics
Regional Tilt (1)	Horizontal	Tilted	Wedge with thin side Downdip
Breached Seal and Reaccumulation (2)	Horizontal	Horizontal	Stratified Tar Mats, Anomolously Low GOR
Hydrodynamic Tilt (3)	Tilted	Horizontal	Wedge with thin side in Direction of Flow (to Spill Point)

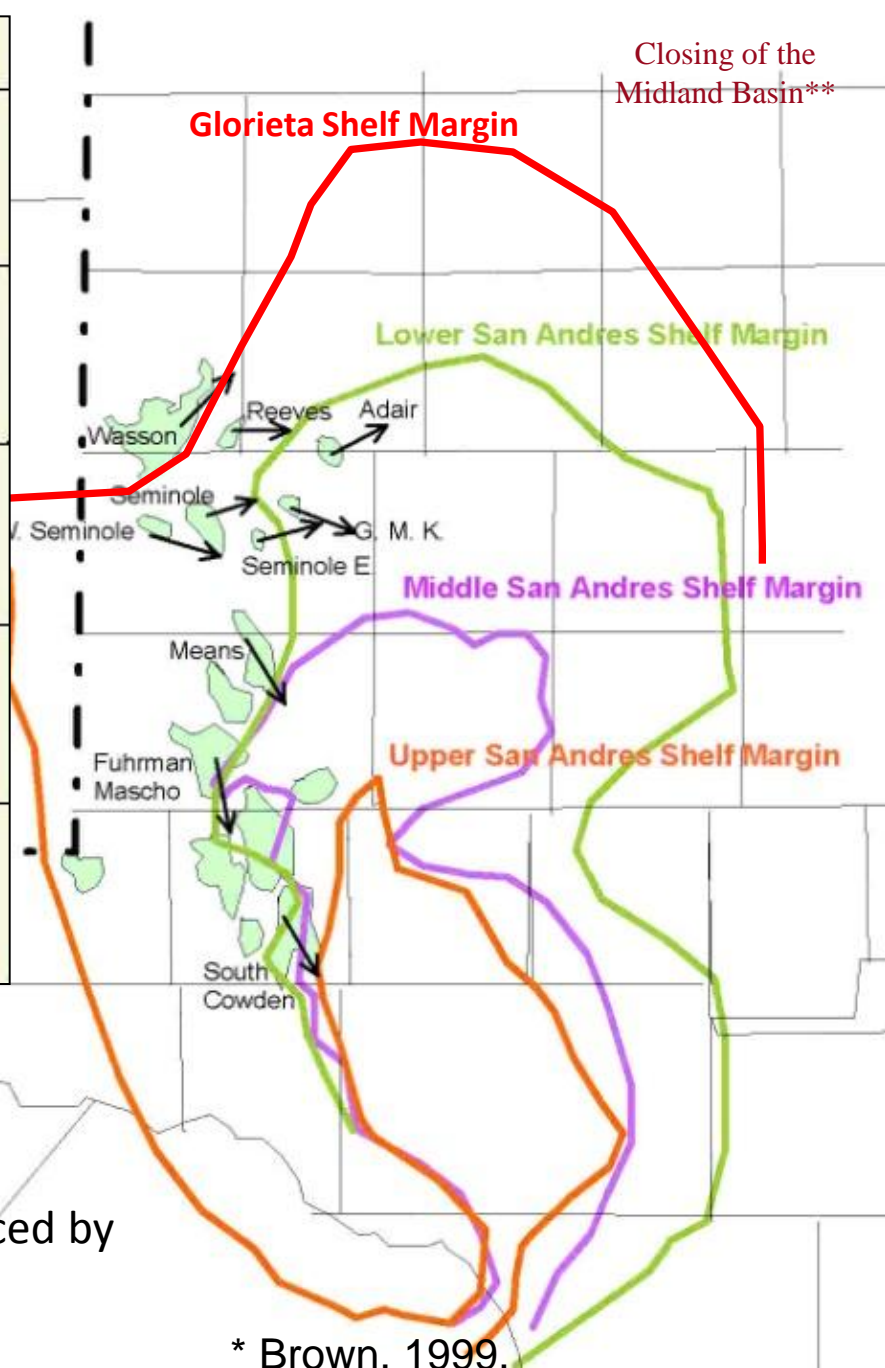


First, Let's Look evidence for OWC Tilt



Distribution of Tilted Oil-Water Contacts in the Northern Shelf and Central Basin Platform Areas of the Permian Basin\*

The direction of OWC tilt may be influenced by the age of the producing interval and its relationship to the shelf margin



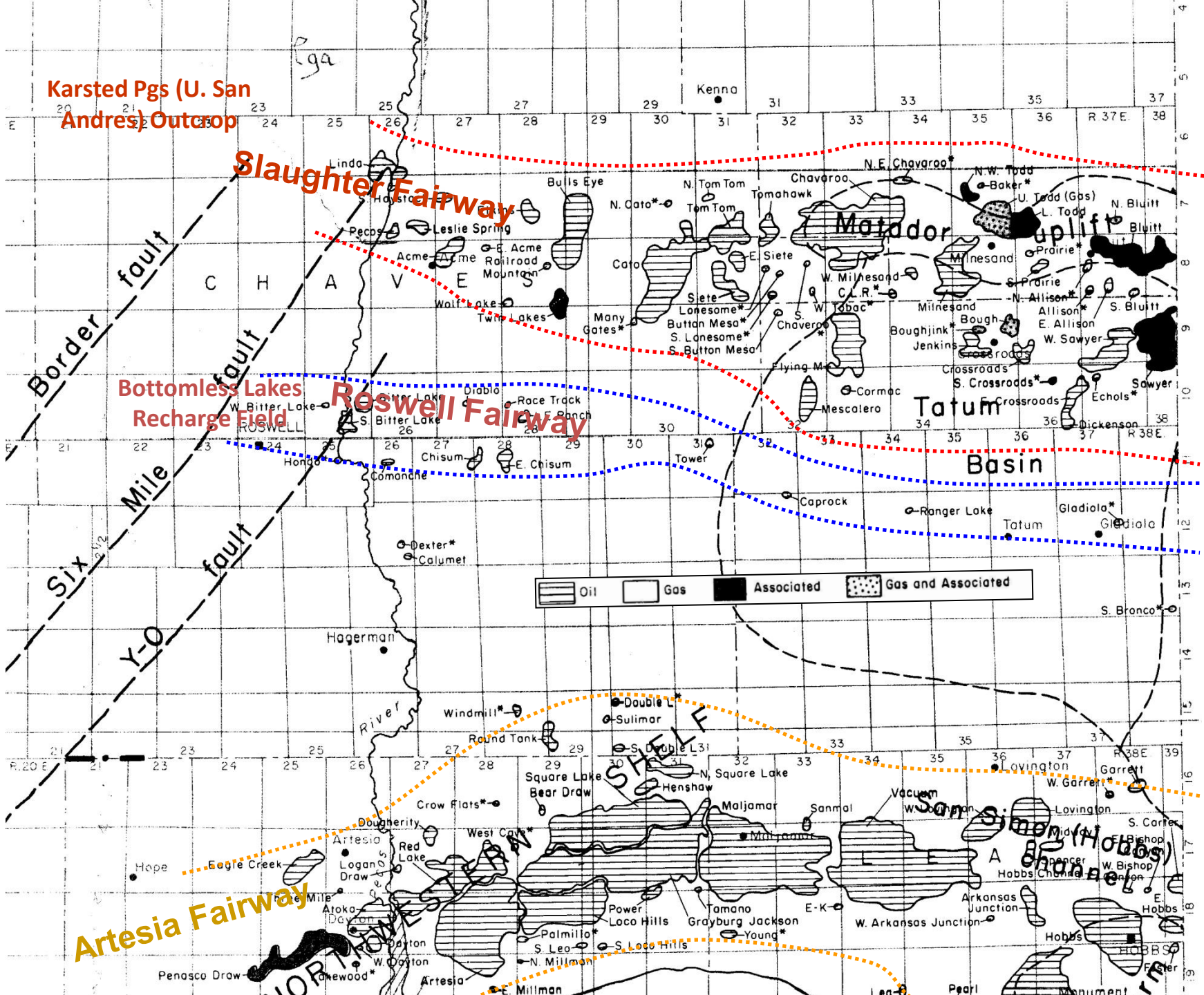
\* Brown, 1999,  
 \*\* Ward et al, 1986

# Tilted Oil Water Contacts

- New Axiom – “ If you have a tilted oil/water contact in your Reservoir, you likely have a ROZ
- If you have an ROZ.....find a contract for CO<sub>2</sub>
- Be prepared for big hug from royalty owner (just kidding)

# Type 3 ROZ (Laterally Swept) and the Concept of “Fairways”





Karsted Pgs (U. San Andres) Outcrop

Slaughter Fairway

Bottomless Lakes Recharge Field

Reswell Fairway

Six Mile fault

Y-O fault

Artesia Fairway

	Oil		Gas		Associated		Gas and Associated
--	-----	--	-----	--	------------	--	--------------------

SHELL

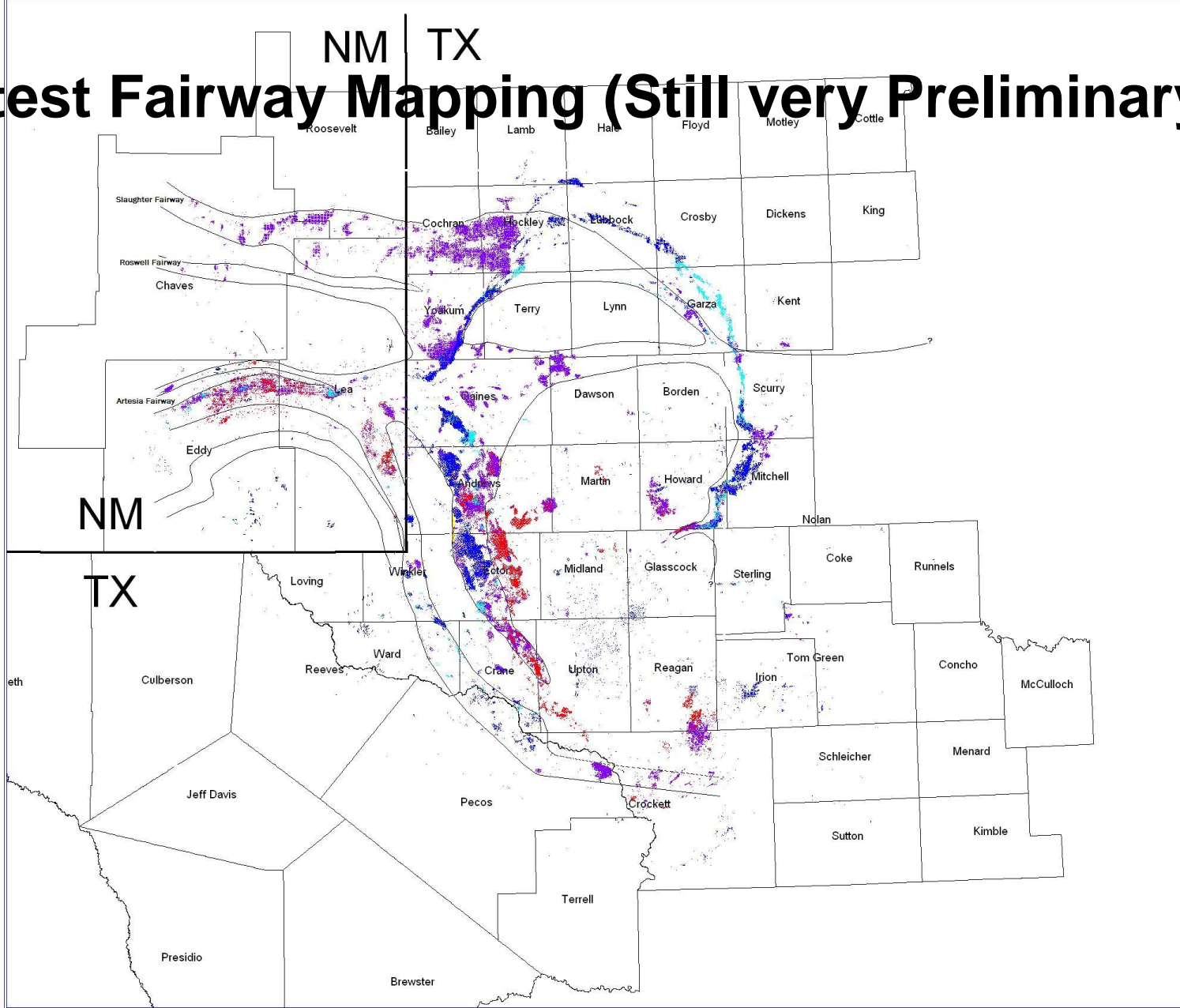
SAN ANTONIO (HOBBS) CHANNEL

NORTH

# Latest Fairway Mapping (Still very Preliminary)

Melzer Consulting

Supero Co2



Permian Basin



WELL SYMBOLS

REMARKS

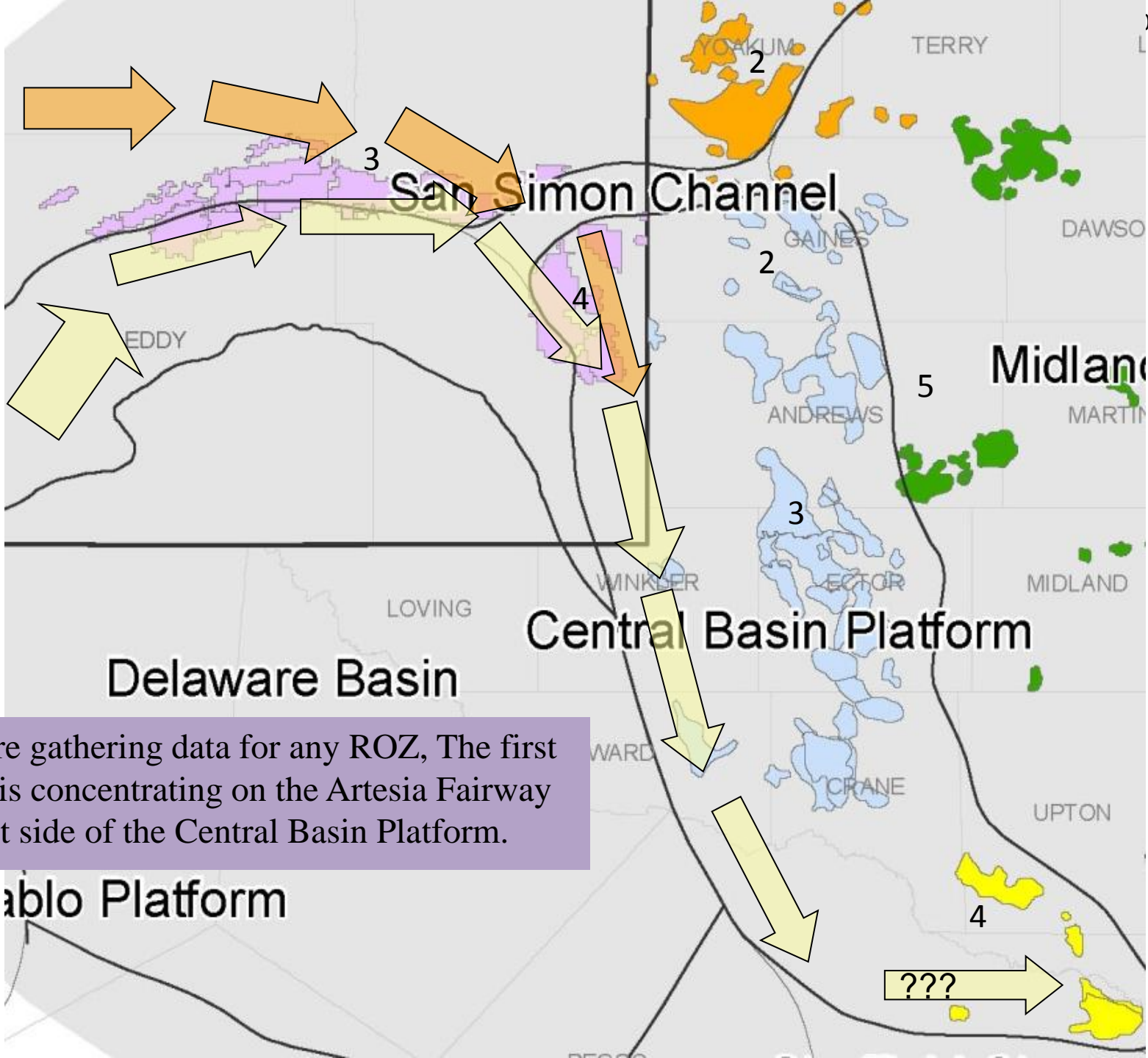
04 MAR 21, 2009



- Research
- Partnership to
- Secure Energy
- for America

# First Regional Study of Residual Oil Zones (ROZ's) Focused on the Upper Permian Carbonates in the Basin

- It is supported by the Research Partnership to Secure Energy for America (RPSEA) and industry partners.
- ROZ's have historically been interpreted as being long Transition Zones. Although the upper portions of TZ's/ROZ's have long been assumed to contribute to production in some fields, until recently their potential as a CO<sub>2</sub> recovery target has not been exploited.
- Development wells, scheduled to test deeper horizons, have often been drilled through zones with good shows in samples, porosity and oil saturation in core, and where the zones are calculated to be oil productive. These wells, however, have a poor record of successful completions.



San Simon Channel

Central Basin Platform

Delaware Basin

Midland

ablo Platform

Although we are gathering data for any ROZ, The first studied model is concentrating on the Artesia Fairway and the west side of the Central Basin Platform.

???

Chaves  
**26/59**

**392/1792**

San Simon Channel

**98/328**

**DST and Water  
Chemistry Data  
collected from various  
sources, by county**

EDDY

GAINES

ANDREWS

M

**28/46**

WINKLER

ECTOR

Central Basin Platform

**Wells by County  
346/1563**

Delaware Basin

**60/419**

**DST / Water Chem**

**1/1**

WARD

**32/291**

CRANE

ablo Platform

REEVES

**101/419**

Permian Basin Plays,  
Dutton et al (2005)

JEFF DAVIS

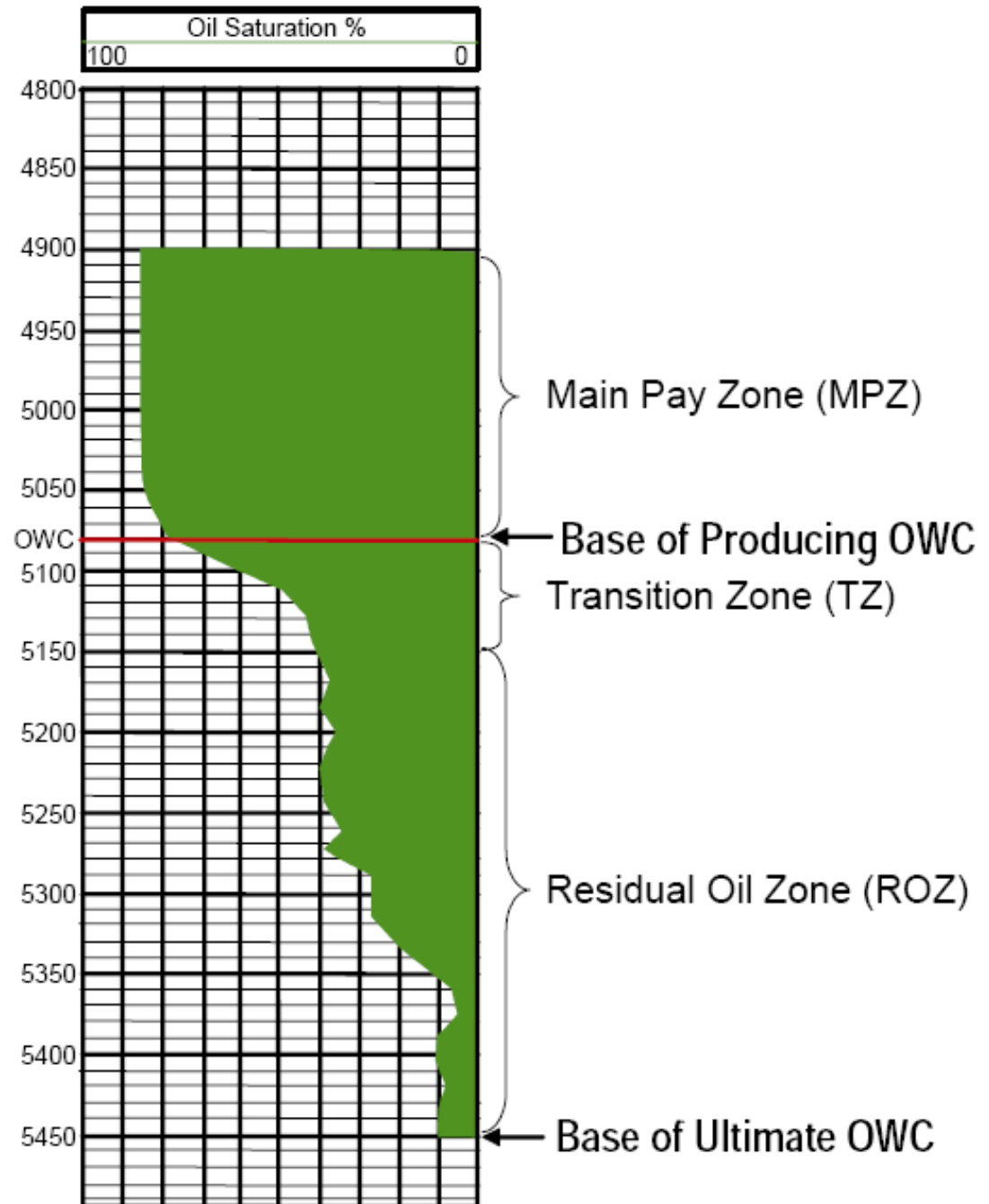
PECOS

Sheffield C

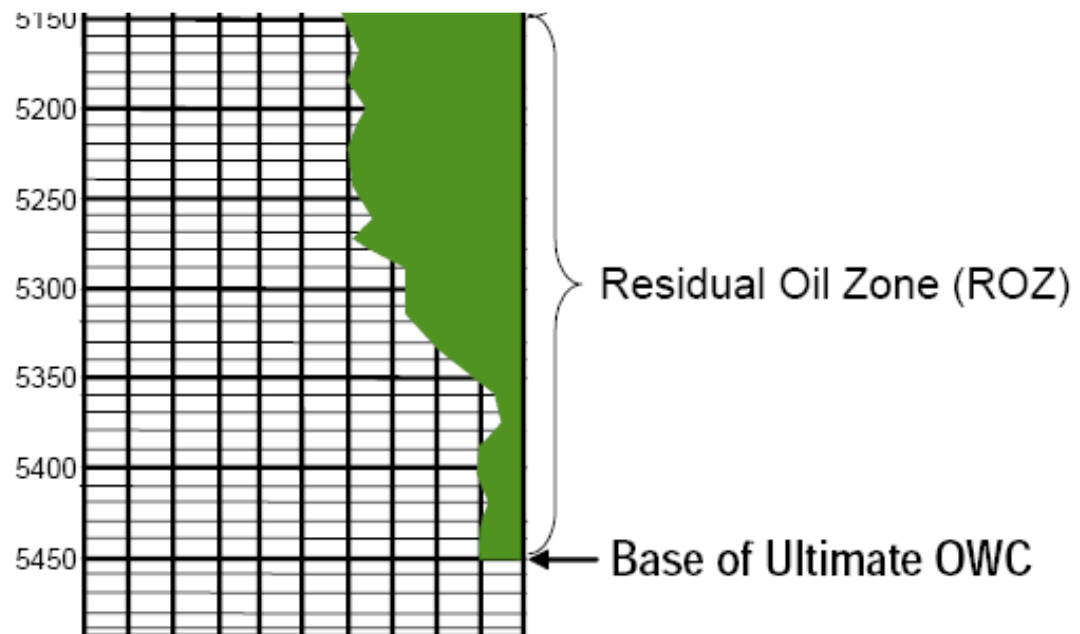
# The New Residual Oil Zone Paradigms

- Large intervals and areas have been swept by “Mother Natures Waterflood” which occurred post/syn oil emplacement.
- ROZ’s have the same saturation characteristics as mature waterfloods in the swept intervals.
- ROZ’s often are interpreted/calculated as producible in Exploration Wells, and Primary and Secondary Production Environments:
  - Good Odor, Cut, Fluorescence, and Gas in samples
  - 20 -40 % oil saturations in core
  - Calculate as oil productive on logs
- ROZ’s produce high percentage of water on DST’s or completions, but not a “deal killer”.
- ROZ’s originally there intervals were there were significant thicknesses (50 to 300’) of producible hydrocarbons in producing fields AND outside the present limits of producing fields.
- This “faux-productive” appearance of ROZ’s is presently found both beneath producing fields and in areas where there is no, or a minimum, producible oil column.

What happens when the entire oil column is swept by Mother Nature?



Your left with a tertiary  
recovery target.





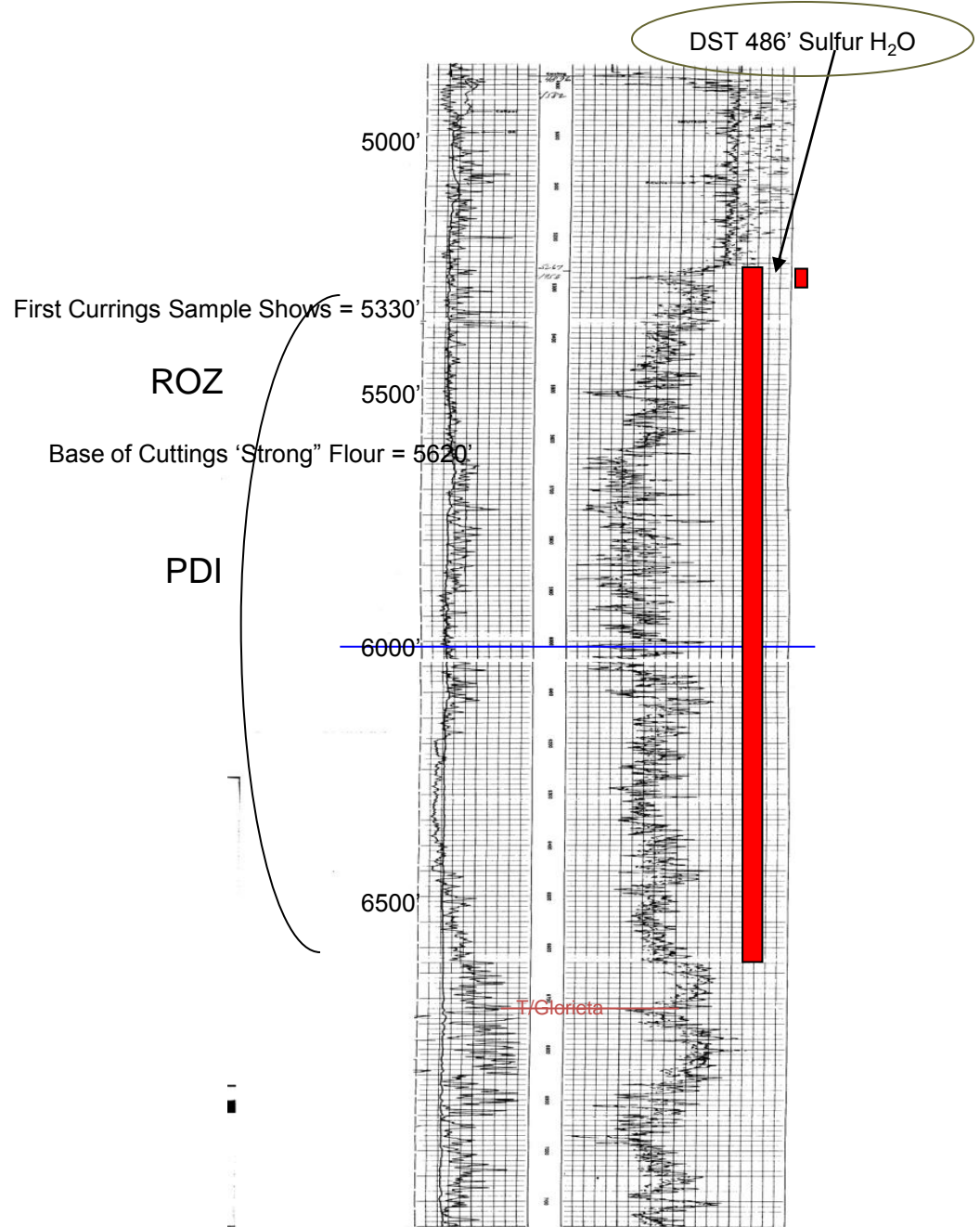
# What We Are Learning About the Characteristics of ROZs

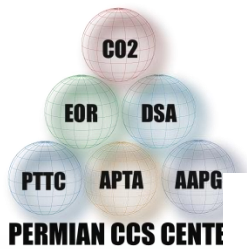
*Mud log and Cutting Shows, Sulfur and Sulfur Water,  
Leached Fractures, Pervasive Dolomitization, Bow  
Shape Logs, Comparisons to MPZs, Nature of  
Reservoir Fluids, etc.*

# Northern Central Basin Platform Area

Gamma Ray

Neutron Log





# Active ROZ Floods in the Permian Basin

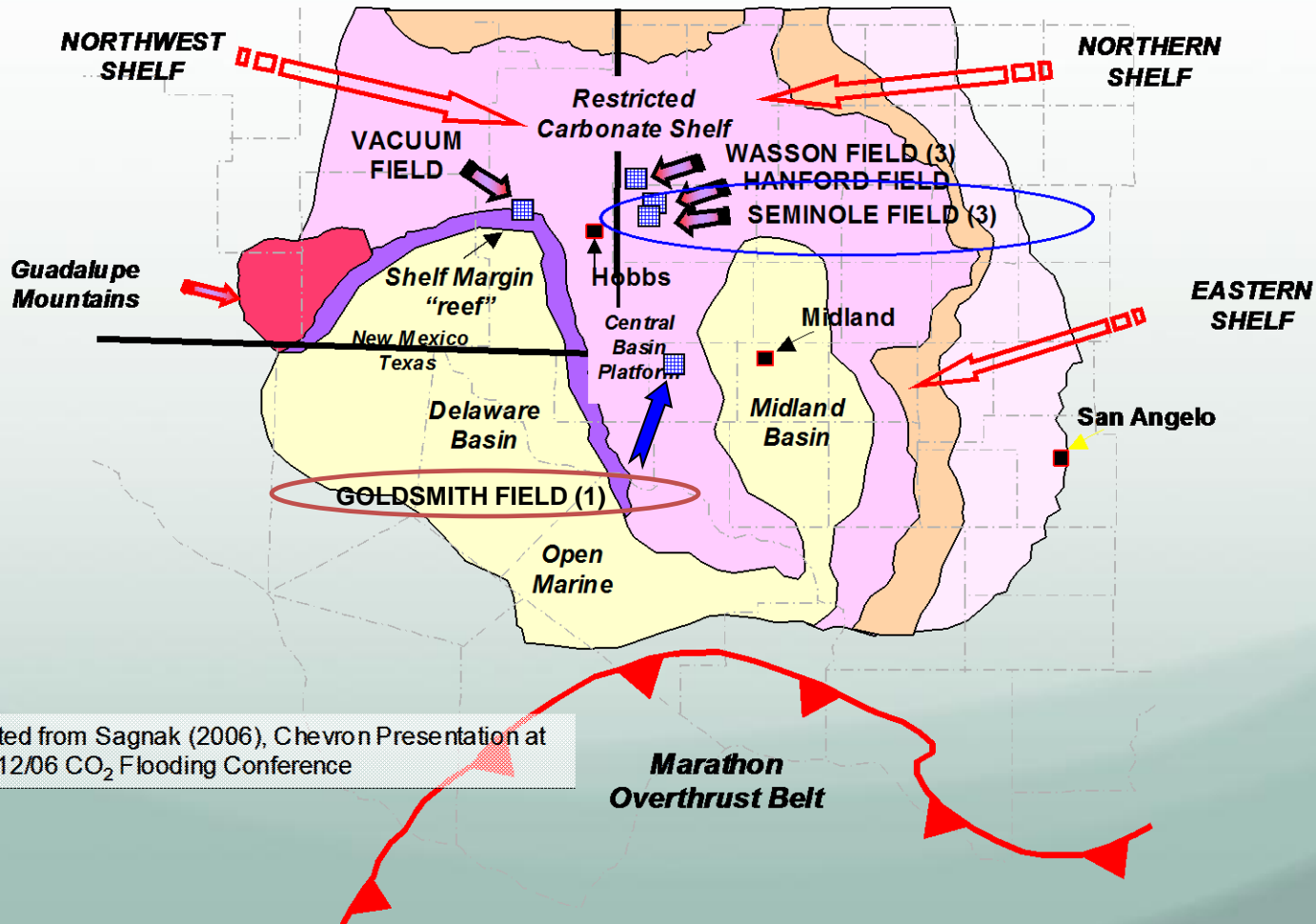
Type and operator	Field	State	County	Top MPZ Depth, ft	Pay zone
<b>Active CO<sub>2</sub> miscible</b>					
Chevron	Vacuum San Andres Grayburg Unit	NM	Lea Co.	4,550	San Andres/Grayburg
Fasken	Hanford	Tex.	Gaines	5,500	San Andres
Hess	Seminole Unit-ROZ Phase 1	Tex.	Gaines	5,500	San Andres
Hess	Seminole Unit-ROZ Phase 2	Tex.	Gaines	5,500	San Andres
Hess	Seminole Unit-ROZ Stage 1 Full Field Dev	Tex.	Gaines	5,500	San Andres
Legado	Goldsmith-Landreth Unit	Tex.	Ector	4,200	San Andres
Occidental	Wasson Bennett Ranch Unit	Tex.	Yoakum	5,250	San Andres
Occidental	Wasson Denver Unit	Tex.	Yoakum	5,200	San Andres
Occidental	Wasson ODC	Tex.	& Gaines	5,200	San Andres



# COMMERCIALIZING CO<sub>2</sub> EOR in THE ROZ

## ACTIVE RESIDUAL OIL ZONE CO<sub>2</sub> EOR PROJECTS IN THE PERMIAN BASIN

### MIDDLE SAN ANDRES PALEO GEOGRAPHY with Location of Industry Documented ROZ Zones/Fields\*



\* Adapted from Sagnak (2006), Chevron Presentation at the 12/06 CO<sub>2</sub> Flooding Conference

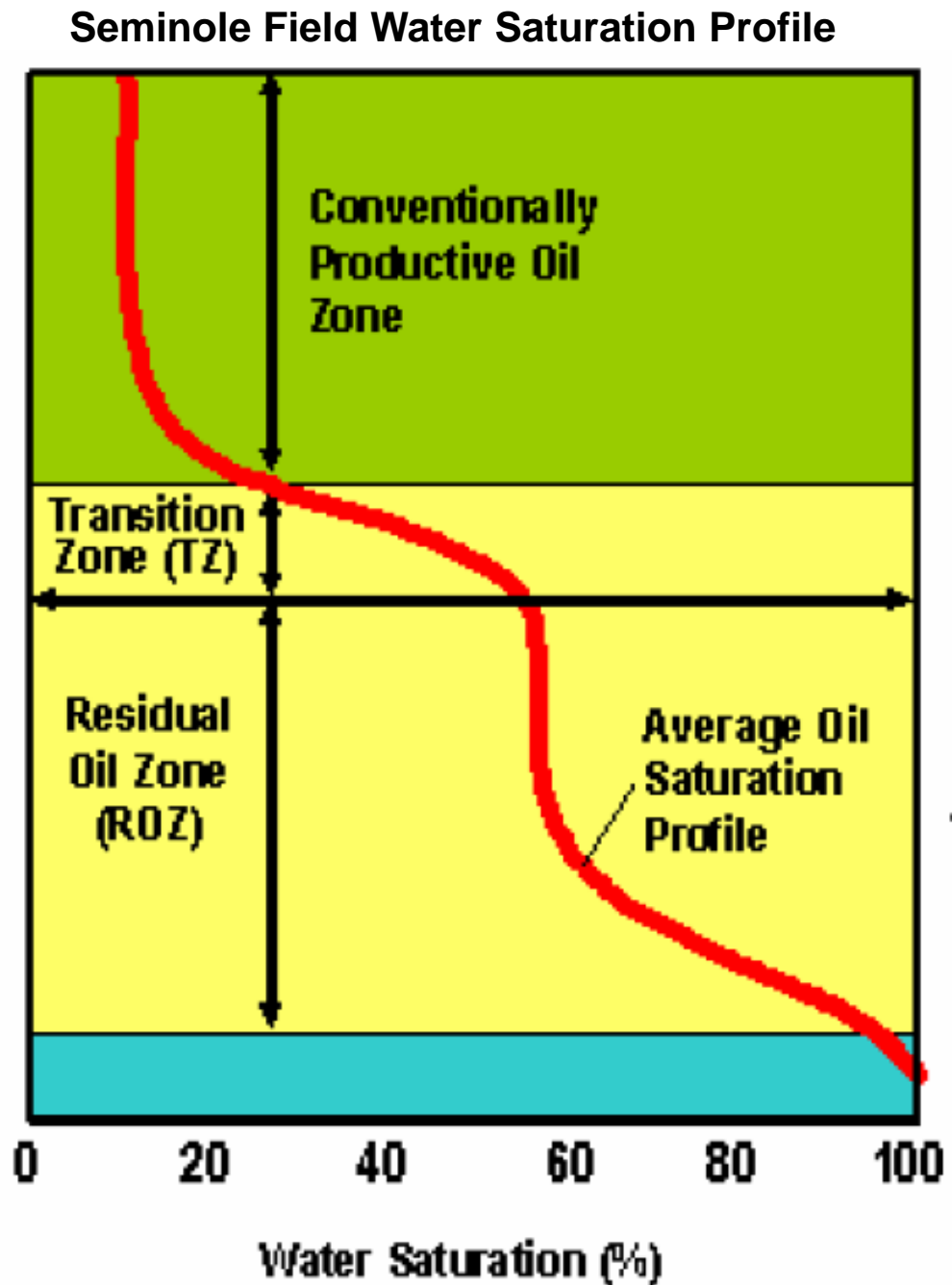
## Seminole Field History of Development



Reservoir Description	Limestone and dolomite deposited in a shallow carbonate ramp environment
Fluid Type	Saturated black oil
Drive Mechanism	Gas in solution and gas cap during primary. External energy from water and CO <sub>2</sub> injection during secondary and tertiary recovery.
Develop. History	1936 Discovery 1936 First Production 1969 Unitized/Waterflood 1983 MPZ CO <sub>2</sub> Flood Begins 1996 ROZ Phase 1 Pilot 2004 ROZ Phase 2 Pilot 2007 ROZ Stage 1
Cumulative Production	675 MMBO, 40 MMBOE NGL, 702 BCF HC Gas
Current Rate	19.6 MBOPD, 200 MMCFD CO <sub>2</sub> +HC 25,500 MBOEPD (Oil+NGL+Gas)

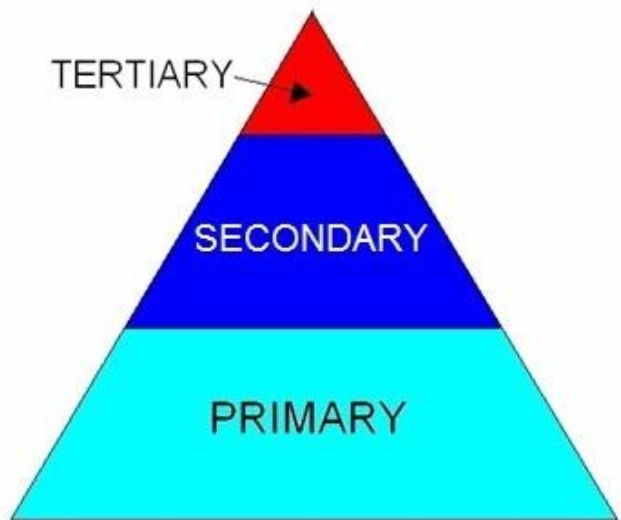
Producing  
O/W  
Contact

Base of  
Oil  
Saturation



# ***AN EMERGING NEW APPROACH FOR OIL RESOURCE DEVELOPMENT WITH CARBON CAPTURE & STORAGE***

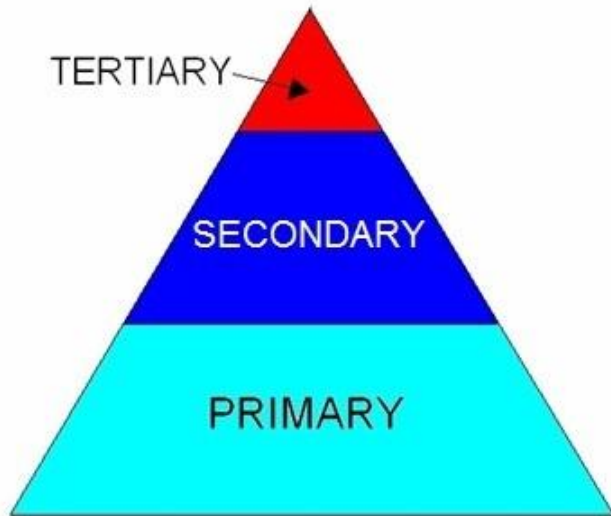
CONVENTIONAL VIEW OF RECOVERABLE OIL RESOURCES



TERNARY VIEW

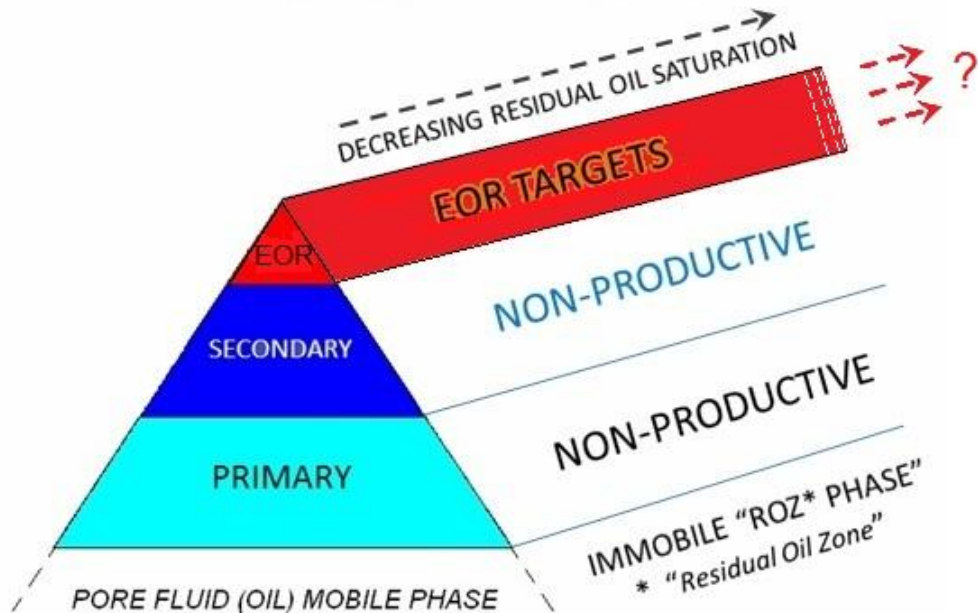
# AN EMERGING NEW APPROACH FOR OIL RESOURCE DEVELOPMENT WITH CARBON CAPTURE & STORAGE

CONVENTIONAL VIEW OF RECOVERABLE OIL RESOURCES



TERNARY VIEW

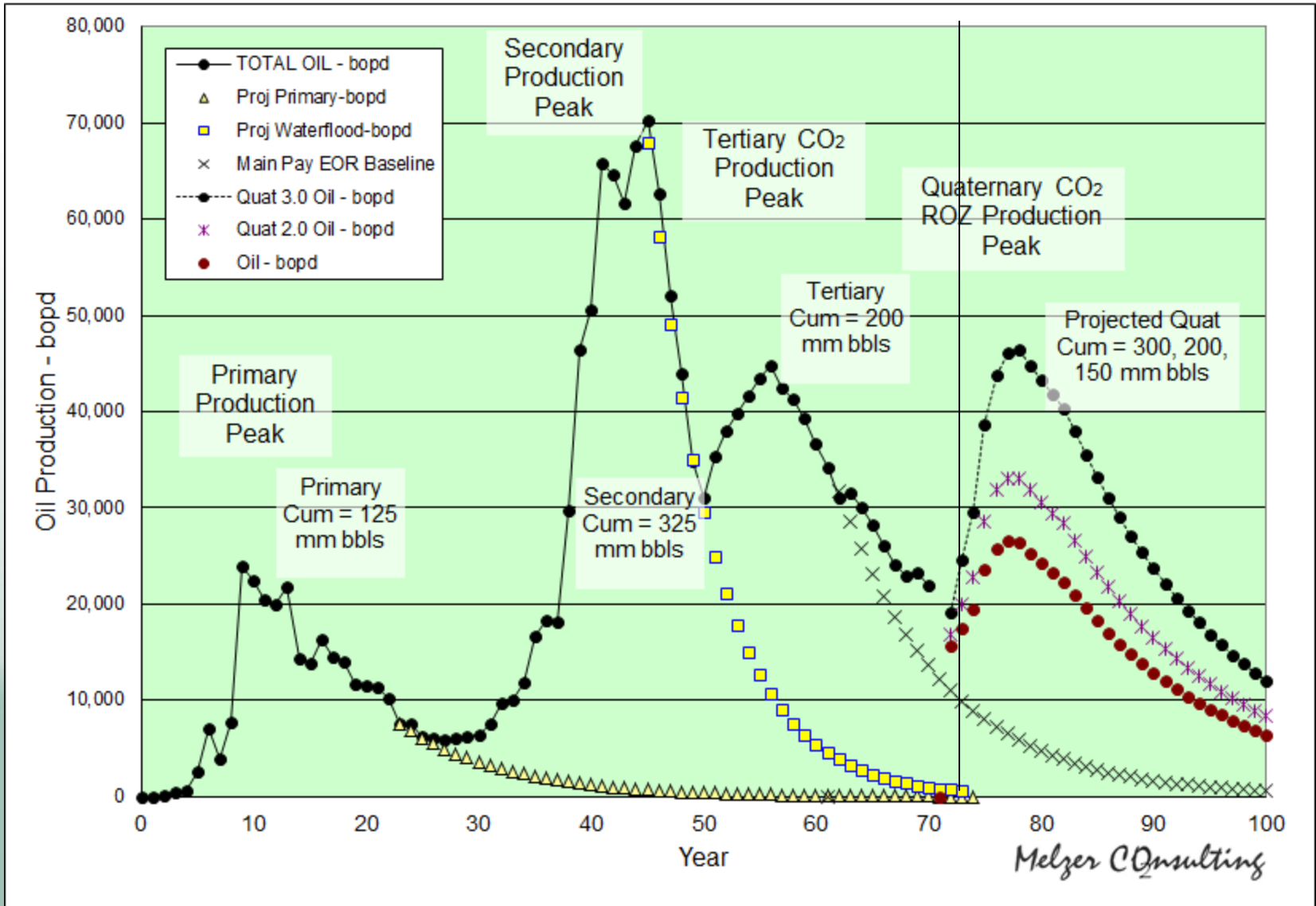
REVISIONARY VIEW OF RECOVERABLE RESOURCES



"QUATERNARY" VIEW

Melzer Consulting

# Seminole San Andres Unit Production History





# Where We Are Today

- ROZ's appear to be common in Leonardian and Guadalupian carbonates on the Central Basin Platform and Northwest Shelf.
- Exploitation of thick ROZ's associated with many of the major San Andres fields has begun with CO<sub>2</sub> projects underway at Wasson, Seminole, Vacuum, Means, Goldsmith, and Hanford Fields, with others planned.
- Production from ROZ's and anecdotal evidence from exploration wells, coupled with the theory/model of the development of Residual Oil Zones (ROZ's), has led to the belief that there are potentially billions of barrels of additional producible tertiary reserves in the Permian Basin and elsewhere.
- Early Evidence Suggests ROZ are widely Distributed in Many Basins of the U.S. and World

# Our ROZ Conclusions to Date

- Intervals Below the OWC with Shows Are More Appropriately Viewed as Residual Oil Zones and Owe Their Origins to a Variety of Causes Beyond Transition Zones
- PB ROZ Prevalent Type is Type 3: Laterally Flushed
- ROZs Can be Very Thick and Contain Huge Amounts of Oil
- New Paradigm: “Look at Intervals with ‘Shows’ Below the OWC as Targets for EOR” and, also, Look Between Fields
- Considerably More Research is Needed; We Aren’t Starting Over but Because These Targets are Present, Very Large and Commercial, There Are a Lot of New Concepts to Grasp

**Preliminary Scoping Work has been Done by Advanced Resources  
International, inc.**

## **Calibrating the Oil Recovery Models and Estimating Technically Recoverable ROZ Oil – MPZ and TZ/ROZ Oil in Place**

56 fields in five major Permian Basin oil plays that have potential for significant TZ/ROZ resources were identified by ARI.

**TZ/ROZ OOIP in these 56 fields is estimated to be 30.7 Billion Barrels.**

Field/Unit	MPZ OOIP (BB)	TZ/ROZ OOIP (BB)	No. of Fields	No. of MPZ Fields with CO <sub>2</sub> - EOR Projects	No. of Fields with TZ/ROZ CO <sub>2</sub> - EOR Projects
1. Northern Shelf Permian Basin (San Andres)	13.0	13.2	13	5	1
2. North Central Basin Platform (San Andres/Grayburg)	2.9	2.6	6	2	1
3. South Central Basin Platform (San Andres/Grayburg)	9.9	7.9	16	5	0
4. Horseshoe Atoll (Canyon)	5.4	2.9	10	4	2
5. East New Mexico (San Andres)	2.3	4.1	11	2	0
<b>Total</b>	<b>33.5</b>	<b>30.7</b>	<b>56</b>	<b>18</b>	<b>4</b>

Thank you

Questions?